



# MODEL 1240 - Manual/1250 - Power Single Sliding Seamless Molded Fiberglass Door

MANUAL PART #: 17A235

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### **Safety Practices**

This is a safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

## 

**DANGER** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

## **A**WARNING

**WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

# **A** CAUTION

**CAUTION** indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

## CAUTION

**CAUTION** used without a safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

## NOTE

**NOTE** explains general information.

## **WARNING**

**Warning** read these safety practices before installing, operating or servicing the SLIDING door. Failure to follow these safety practices could result in property damage, death or serious injury.

READ AND UNDERSTAND ALL WARNING LABELS AND OPERATING INSTRUCTIONS IN THIS MANUAL BEFORE OPERATING THE SLIDING DOOR. If you do not understand the instructions, ask your supervisor to teach you how to use the SLIDING door.

### Safety Practices (cont'd)

- 1. Do not operate the door while under the influence of drugs or alcohol.
- 2. Do not use the door if it looks broken or does not seem to work properly. Advise your supervisor at once.
- 3. Stay clear of the door when it is moving
- 4. Keep hands, feet and head clear of the door at all times.
- 5. Do not operate the door with equipment, material or people directly inside door opening.
- 6. Disconnect power before performing any electrical or mechanical service, cleaning or other maintenance on the door. OSHA requires disconnect to be properly tagged and locked out during all maintenance or service of equipment. With the power supply disconnected, always verify using a volt meter.
- 7. All electrical troubleshooting or service must be completed by a qualified electrician or service person and must meet all applicable local, state, federal, international and other governing agency codes.
- 8. When it is necessary to service the control box with power on, USE EXTREME CAUTION. Do not place fingers or uninsulated tools inside the control box. Touching wires or other parts inside the enclosure may cause electrical shock, serious injury or death.
- 9. It is your responsibility to keep all warning labels and instructional literature legible, intact and kept with the door. Replacement labels and literature are available from ASI Doors, Inc. or its representatives.
- 10. If you have any questions, contact your supervisor or your local ASI Doors, Inc. representative for assistance.
- 11. Train all service and personnel using or near door on intended use(s) and operation of the door.
- 12. Failure to operate the door as intended, as described, or heed any warning may result in equipment damage, property damage, serious bodily injury or death.

### **Warranty Policy**

ASI Doors (herein called "ASI") warrants solely for the benefit of its customer that each door system manufactured by ASI (each a "Door System") will be free from defects in material and manufacture for a period of one (1) year from the date of original shipment by ASI. The following models receive a similar two (2) years from date of shipment warranty: 109, 209, 120-125, 1240-125-, 1240SS-1250SS, 1260-1270, 1260SS-1270SS, 130-135, 140-150, 160-170, 220-225, 220SS-225SS, 230-235, 230SS-235SS. In all instances warranty labor is covered for a period of one (1) year from the date of original shipment.

The foregoing limited warranty shall not apply to defects that result from improper installation, abuse, misuse, alteration, modification, or failure to maintain the Door System in accordance with the ASI Owner's Manual. Periodic maintenance and adjustment of the Door System as described in the ASI Owner's Manual are the sole responsibility of the customer. All claims for defects must be made to ASI within thirty (30) days after the defect is discovered or should, with reasonable care, have been discovered. THE FOREGOING LIMITED WARRANTY CONSTITUTES THE EXCLUSIVE WARRANTY OF ASI WITH RESPECT TO THE DOOR SYSTEM. ASI EXPRESSLY DISCLAIMS ALL OTHER GUARANTEES OR WARRANTIES—WHETHER EXPRESSED, IMPLIED, OR STATUTORY, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

If a Door System does not comply with the foregoing limited warranty, and a claim is made by customer within the warranty period, ASI will, at the option of ASI, either repair or replace any defective equipment or parts free of charge and pay the reasonable labor costs to repair or replace the defective equipment or parts if within the defined warranty period. The remedy of repair or replacement shall be the exclusive and sole remedy for any breach of the foregoing limited warranty.

ASI SHALL NOT IN ANY EVENT BE LIABLE FOR ANY INCIDENTAL, INDIRECT, SPECIAL, EXEMPLARY OR CONSEQUENTIAL DAMAGES OF ANY KIND, INCLUDING WITHOUT LIMITATION ANY LOST PROFITS, ARISING FROM THE SALE OR USE OF THE DOOR SYSTEM, OR FROM ANY OTHER CAUSE WHATSOEVER, WHETHER THE CLAIM GIVING RISE TO SUCH DAMAGES IS BASED UPON BREACH OF WARRANTY (EXPRESSED OR IMPLIED) BREACH OF CONTRACT, TORT, STRICT LIABILITY OR ANY OTHER THEORY OF LIABILITY, EVEN IF A PARTY HAS BEEN ADVISED OF THE POSSIBILITY THEREOF, AND REGARDLESS OF ANY ADVISE OR REPRESENTATION THAT MAY HAVE BEEN RENDERED BY ASI CONCERNING THE SALE OR USE OF THE DOOR SYSTEM.

At ASI's request, customer shall return to ASI for inspection any Door System for which a warranty claim has been made, F.O.B. ASI's facility with freight prepaid. The customer is responsible for any removal costs.

The customer shall comply with the following procedures in filing a warranty claim with ASI:

1. Notify ASI of any and all defects in writing with photographic evidence. ASI will review the warranty request and issue a Returns Merchandise Authorization (RMA) form if the defective parts need to be returned to ASI for inspection and verification. The RMA form must accompany any materials returned for warranty consideration.

2. All replacement parts or equipment will be invoiced to the customer. Upon verification by ASI that the Door System is defective, ASI will issue a full credit to customer for the replacement parts or equipment.

3. If outside labor is needed to install the replacement parts or equipment, ASI requires a written estimate of the labor charges in advance so ASI may approve the labor charges and issue a purchase order. ASI will not accept any labor charges unless previously approved in writing and accompanied by the ASI purchase order number.

(Rev 12/21)

### **Crates and Contents**



NOTE

Note contents of crates #1 & #2 may be combined into one crate for shipping.

Upon receipt of the shipment, check that you have received the correct number of pieces as shown (figure 1). Crate will contain the side-covers, the header assembly, the loose parts box, and control box. For your protection, note any damages or shortages on the carrier's bill of lading before signing the bill for receipt.

The installation of this door will require at least a two man crew and a fork-lift. Select a fork-lift with lifting height based upon the height of the door, plus a minimum additional two

Figure 1: Crates and Contents feet.

Because of variances in the construction of walls on which the door will be mounted, fasteners are not supplied. For proper anchoring of the door, we recommend the use of thru-bolts. DO NOT remove door sections from crate until you encounter the step in which they are to be installed.

Unless specifically called out as "Provided by ASI", installer is to provide all necessary mounting hardware, anchors, inserts, hangers, supports and equipment needed to install door in accordance with final shop drawings and manufacturer's instructions.

Description	Qty.
Installation Instructions	1
Warning Nameplate Assembly	1
Misc. Hardware	-
Misc. Activation Devices	-

Loose Parts

For installation of a 1240 manual – single slide door turn to page 8.

For installation of a 1250 power – single slide door turn to page 16.

### Door Measurements - 1240 Manual - Single Slide



Figure 4: Checking Plumb and Square

Figure 5: Mounting Header and Face Frames

### **Face Frame Installation**



Note determine if the floor is level. If the floor is not level, install the wall clip on the high side of the opening.

 Attach the wall clips to the wall through the mounting holes provided (Figure 6). Be sure that the clips are plumb. This is critical for proper gasket seal (Figures 2 & 4).



2. Attach the face frame covers to the face frame wall clips with screws at locations shown in Figure 6 &

adjustments.



Figure 6: Installing Wall Clips To Opening



Figure 7: Fastening Face Frame Covers to Wall Clips

Figure 7.

### **Header Installation**

## **WARNING**

**Warning** when mounting rail, keep personnel out of the area below the header until the rail is secured to the wall. Failure to do so could result in property damage, death or serious injury.

- 1. For a right hand slide, position the left edge of the header (w/o shroud) flush with the left edge of the lead edge face frame. For a left hand slide, position the right edge of the header (w/o shroud) flush with the right edge of the lead edge face frame.
- 2. Mount the header to the wall. Use the holes provided in the header to mount it to the wall.

## NOTE

**Note** we strongly recommend that thru-holes be drilled for proper anchoring of the door to the wall.



**Caution** improper installation of anchoring devices, installation into aged or unsound concrete or mounting to a non-plumb wall without proper shimming; could result in premature product wear or product failure. Failure to properly install equipment could result in property damage.



Figure 8: Positioning the Header

### **Panel Installation and Adjustment**

- 1. Loosen the two horizontal panel adjusting bolts on top of each panel(s). These bolts will slide between the two forks on the panel trolley bracket in the header (Figures 9 & 10).
- 2. Measure the distance between the mounting bolts on the panel and manually position the panel trolleys the same distance apart in the header.
- 3. Manually position the bottom of the panel over the guide roller. Then move the panel into position so the two adjusting bolts are located on the forks of the panel trolleys.
- 4. Position the panel horizontally to provide a consistent seal and tighten the horizontal panel adjusting bolts.



Figure 9: Attaching Panel to Header

### Panel Installation and Adjustment Continued

- 5. Back off the roller trolley locking bolts on both panel trolleys and use the vertical panel adjustment bolts to position the panel at the desired height. The panel gasket should have contact with the floor for proper sealing. Tighten the locking bolts to secure the panel. Make sure there is clearance between rail and both anti-jump tabs on both trolleys, see Fig. 9.
- 6. Manually operate the door and visually inspect to ensure the gasket is making contact around the perimeter of the opening. Make any adjustments necessary to maintain a seal.
- 7. Manually operate the door panels open and closed. Verify that door panels clear the opening and contact bumpers at the end of open and close travel.



**NOTE** minimal contact is all that is necessary to provide a tight seal. This will also extend the life of the gasket.



Figure 10: Adjusting Bolt Locations

### **Panel Closed Position and Cable Reel Adjustment**

- 1. Shock absorber is mounted on the shock mount bracket at the lead edge end of the header assembly. Loosen 1" jam nuts and screw shock absorber in or out to adjust tension of shock at door closed position. Re-tighten jam nuts when complete (see fig. 11).
- 2. Damping force of shock absorber can be adjusted via the dial and locking set screw on the end of the shock absorber. If damping factor is too soft, loosen set screw, and turn adjustment dial to a higher number. Re-tighten set screw when finished adjusting.
- 3. Tension Cable is attached from Cable Reel to Cable Return bracket on trail edge Trolley. To adjust tension on cable, rotate cable reel manually to create slack on cable, and increase the number of windings of cable on the Cable Reel (Increases tension), or reduce the number of windings of cable on the Cable Reel (Decreases tension).



Figure 11: Cable Reel Adjust & Closed Door Position

### **Panel Open Position Adjustment**

- 1. A spring plunger is installed in the detent/stop bracket on the lead edge trolley. This plunger fits into the notch in the detent bracket, mounted on the header, and locks the door in the open position (see fig. 12).
- 2. Adjust the force needed to close door by adjusting the vertical position of the detent bracket on the header. Loosen bolts holding header detent bracket, and lower bracket (increases tension), or raise bracket (decreases tension). Re-tighten bolts after adjusting position.



Figure 12: Detent Adjust & Open Door Position

#### **Door Measurements**



Figure 15: Checking Plumb and Square Figure 16:

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1250 POWER INSTALLATION

### Frame and Header Assembly



**Note** determine if the floor is level. If the floor is not level, install the wall clip on the high side of the opening.

Note we strongly recommend that thru-holes be drilled for proper anchoring of the face frames to the wall. Recheck wall clips to be sure they are plumb and level. Make any necessary adjustments.

- 1. Attach the wall clips to the wall through the holes provided. Be sure that the clips are plumb. This is critical for proper gasket seal (Figures 13 & 15).
- 2. Locate photoeye cables on back of header and identify each pair of wires by its location near the grommeted holes in the bottom edge of the header (Figure 19). You will be connecting these wires to one emitter and receiver on each side frame. Remove the emitter and receiver heads from each wire for installation into face frames. Route the cables in pairs through the grommets in the header as shown.
- 3. For a right hand slide, position the left edge of the header (w/o shroud) flush with the left edge of the lead edge face frame (Figure 18). For a left hand slide, position the right edge of the header (w/o shroud) flush with the right edge of the lead edge face frame.
- 4. Mount the header to the wall. Use the holes provided in the header to mount it to the wall.

### A WARNING

**Warning** when mounting header, keep personnel out of the area below the header until it is secured to the wall. Failure to do so could result in property damage, death or serious injury.



Figure 17: Installing Wall Clips To Opening



Figure 18: Positioning the Header

#### Frame and Header Assembly Continued

# **A** CAUTION

**Caution** improper installation of anchoring devices, installation into aged or unsound concrete or mounting to a non-plumb wall without proper shimming; could result in premature product wear or product failure. Failure to properly install equipment could result in property damage.

## NOTE

**Note** make sure the photoeye cables come out of holes provided in the bottom of the header and do not get cut or pinched during positioning.

- 5. Mount photoeye sensors as shown in Figure 19. Pay attention to colors of photoeye wires (Figure 20).
- 6. Connect the photoeye emitter and receiver leads to the same color wires from the header. The wires are color-coded black or gray. Emitter are gray and receivers are black. Match wire colors and install the photoeyes as shown in Figure 20.



**Note** the emitter cable (gray) can be shortened or lengthened, the receiver cable (black) may only be shortened but not lengthened.

- 7. Use self-adhesive clamps and ties provided to hold the wiring in place and contain any extra length of wire.
- Attach the face frame covers to the face frame wall clips with screws at locations shown in Figure 21 & 22.







 Connect the power cord to the 115VAC grounded power inlet on the CONTROL UNIT (Page 25, Figure 29). Verify that the voltage setting on the control unit is set to 115VAC. Then route the cord through the header and out to the power source.

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### Frame and Header Assembly Continued



**Note DO NOT** plug into 115 VAC power at this time.

10. Make sure the edges of all routing holes of the power cord are smooth and have any burrs removed. Use tie wraps or clips to make sure power cord is secure inside the header, and will not contact any moving parts inside the header.

SF1 PHOTOCELL 1 SAFETY CLOSING 1 W/REVERSING CODE 642 SF2 PHOTOCELL 2 SAFETY CLOSING 2 W/REVERSING CODE 65C

SAFETIES										
	SF	= 1			SF 2					
1 GND	2 IN	3 OUT	4 24V	5 GND	6 IN	7 OUT	8 24V			
0	0	0	0	0	0	0	0			
С	0	0	0	0	0	0	$\bigcirc$			



### **Panel Installation and Adjustment**

- 1. Loosen the two horizontal panel adjusting bolts on top of each panel(s). These bolts will slide between the two forks on the panel trolley bracket in the header (Figures 23 & 24).
- 2. Measure the distance between the mounting bolts on the panel and manually position the panel trolleys the same distance apart in the header.
- 3. Manually position the bottom of the panel over the guide roller. Then move the panel into position so the two adjusting bolts are located on the forks of the panel trolleys.
- 4. Position the panel horizontally to provide a consistent seal and tighten the bolts.
- 5. Back off the locking bolts on both panel trolleys and use the vertical panel adjustment bolts to position the panel at the desired height. The panel gasket should have contact with the floor for proper sealing. Make sure there is clearance between rail and both anti-jump tabs on both trolleys, see Figure 24 on page 21.

Tighten the locking bolts to secure the panel.



Figure 23: Adjusting Bolt Locations



Figure 24: Attaching Panel to Header

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### **Panel Installation and Adjustment**



**Note** minimal contact is all that is necessary to provide a tight seal. This will also extend the life of the gasket.

- 6. Manually operate the door and visually inspect to ensure the gasket is making contact around the perimeter of the opening. Make any adjustments necessary to maintain a seal.
- 7. Manually operate the door panels open and closed. Verify that door panels clear the opening and contact bumpers at the end of open and close travel.

#### **Warning Label Installation**

1. Install warning label (Figure 25) to wall as shown in Figure 26.

### **Electrical Controls**





Figure 26: Warning Label Installation



ASI Dor

Figure 25: Warning Label

**WARNING** control box contains HIGH VOLTAGE! The following procedures should be performed by qualified electrical personnel only. Wiring must meet all local, state, federal and international, or other governing agency codes. Failure to do so could result in death or serious injury.

The microprocessor control system is designed specifically for ASI Doors. The microprocessor programmed self-diagnostic features convey both door status and troubleshooting indicators through individual letter & number codes. Additional inputs are available for automatic door opening. Troubleshooting time is significantly reduced since the letter & number codes direct you to specific problems. Initial electrical hookup is made easy with conveniently located plug-in type 115 VAC power connectors (shipped in loose parts box).

#### INPUT POWER

The nominal supply voltage for the control panel is 115 VAC. Be sure to verify this voltage supply is available. The control unit provides 24 VDC for other sensing and electrical devices.



### Electrical Controls Continued



## **WARNING**

**WARNING** control box contains HIGH VOLTAGE! The following procedures should be performed by qualified electrical personnel only. Wiring must meet all local, state, federal and international, or other governing agency codes. Failure to do so could result in death or serious injury.

MAIN POWER CONNECTION: The door is supplied with a grounded power cord connector.

1. Check that all edges of feed-through holes for the power cable are smooth and have no burrs.

## **A**WARNING

**WARNING** disconnect power at the fused disconnect during all electrical or mechanical service. Disconnect must be properly locked out during maintenance or service of equipment. Failure to disconnect power could result in death or serious injury.

2. Check the correct setting of the voltage selector (Figure 29).



Figure 29: Power Input Connection

### **Electrical Controls** Continued



#### **REVERSING PHOTOEYE:**

1. Confirm the wiring to the photo eyes is intact as shown in Figure 30.

NOTE	
NOTE	

**Note** the length of the photoeye cables must not exceed 19'. Do not extend the cable supplied by ASI!

2. Confirm jumper for the emergency stop switch is installed as shown in Figure 30.



Note remove the jumper between D1 and D2 if emergency stop switch is used.

3. Connect wiring from wall mount push plates as shown in Figure 31.





Figure 31:Electrical Input Connections







Figure 32: Electrical Output Connections

## **Electrical Equipment**

## OVERALL DRIVE/CONTROL SYSTEM 2301/2401 Control Unit:

This controller is a self-contained door operating unit with a power transformer, motor, brake and clutch. It opens and closes the door panels with a timing belt drive and provides controlled acceleration and deceleration of the door panels for long drive life. It also provides 24 VDC to operate optional activating devices. The microprocessor has self-diagnostic capabilities to alert the user to any operational problems.

**Function Control Panel**: this panel which is mounted inside the header provides a touch pad for adjusting operating parameters of the door opening and closing cycle.

#### **CONTROL INPUTS**

- 1. The 2301/2401 control has a limited number of wiring inputs, since it needs no limit switches or reversing edge wiring. The terminal strip that accepts external wiring is located at the right side of the control.
- 2. If the photoeye is operating properly a green LED is on and it will go off if the beam is interrupted or connected incorrectly.

## A WARNING

**Warning** read and understand the start-up procedure in this manual before attempting to power-up the door. Failure to do so could result in damage to the door, personal injury and will nullify all warranties.

1. Position the door in the closed position.

**Reversing Photoeye**: two photoeye sets are provided standard on all automatic doors.

**Electronic Reversing**: during opening or closing, the door is monitored by electronic circuits. If the door encounters an obstruction during closing, it reverses and reopens, remains open for a short period, then closes again with reduced speed. If the door encounters an obstruction during opening, it reverses and runs in closing direction for a few inches, stops for awhile and closes (opens if an activator signal is received) with a reduced speed.

**Fault Diagnosis**: the microprocessor control continuously monitors performance and will display operating faults through a combination of letter & number codes. See the listing of fault codes starting on page 39.

3. The function control panel provides the means to make adjustments to the operating parameters of the door. Since it is remotely located from the control, it has a cable that plugs into a terminal strip on the right side of the control.



Note all reversing photoeyes have been tested at the factory and require only field connection.

- 2. Locate the function control panel. Plug the connector into the receptacle in the control. Secure the excess cable and bracket so that the door can be operated without contacting the bracket or excess cable.
- 3. Turn on the power disconnect or plug in the power cord into a grounded outlet. Make sure the cord is routed to prevent contact with any moving parts.
- 4. Locate and familiarize the function keypad. The function keypad is used for all programming.



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#### Enter Code "111" to Gain Access to Programming:

(Code "111" needs to be performed after 10 minutes of programming inactivity)

Press both keys simultaneously until	С	is displayed.
Press Key 2 and	0	is displayed.
Press Key 1 until	1	is displayed and press Key 2 to confirm.
	0	is displayed.
Press Key 1 until	1	is displayed and press Key 2 to confirm.
	0	is displayed.
Press Key 1 until	1	is displayed and press Key 2 to confirm.
	Ρ	is displayed, Operator is ready to be programmed

Note: The next several steps will walk you the calibration of the door.

#### 5. Enter the code: P030

#### To Enter Code "030" to Calibrate Door Limits:

Press both keys simultaneously until <b>P</b>	is displayed.
Press Key 2 and <b>0</b>	is displayed and press Key 2 to confirm "0".
Press Key 1 until 3	is displayed and press Key 2 to confirm.
A slow flashing <b>0</b>	is displayed and press Key 2 to confirm.
P	is displayed, Operator is ready for additional programming

#### 6. Enter the code: P036

To Enter Code "036" to Calibrate Door Panel Weight:								
Press both keys simultaneously until P	is displayed.							
Press Key 2 and 0	is displayed and press Key 2 to confirm "0".							
Press Key 1 until 3	is displayed and press Key 2 to confirm.							
A slow flashing <b>0</b>	is displayed.							
Press Key 1 until 6	is displayed, and press key 2 to confirm.							

Once a beep is heard, and AP is displayed, it is necessary to push the small blue SW2 button on the far right of the controller. This will open the door and it will time out and close. Continue to open the door using the blue SW2 button after each close cycle.



\*\* NOTE \*\* The door may take up to 14 cycles before calibration is complete. During the calibration process, the function pad will display:

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SW2 Button

#### Start-Up Continued

#### After the Code "036" is entered:

Activate door with BLUE switch SW2 on control board	H63	is displayed when door is opening.
	H62	is displayed when door is closing.
	H65	is displayed when door is closed.
When door closes, Press BLUE SW2 to activate door until	H65	is no longer displayed and controller beeps (14 cycles)

7. Once the calibration is complete, a beep will be heard and the function pad will return to a single red line. Select AUTOMATIC 1 MODE.



#### OFF Mode:

The interior and exterior activators are inhibited after the door has reached the fully closed position. If an electric lock has been installed, it will be activated. The operator will cycle if a signal is sent to the key switch input

#### Automatic 1 Mode:

Typical setting for normal operation. This setting allows interior and exterior activators, key switch, and safety devices to operate door.



a

b.

Automatic 2 Mode: (Reduced Opening)

Allows the door to open with a reduced opening width. If necessary, hold open time can be adjusted different from Automatic 1 Mode.

#### EXIT Mode:

Allows interior activator and key switch inputs to operate the door system. Exterior activator is inhibited while door is closed but becomes active when the door is operated by the interior activator or key switch inputs.



HOLD-OPEN Mode:

Holds the door system open.



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MANUAL OPERATION (P) Mode:

Allows the door to be used manually without the use of sensors.

#### Start-Up Continued

- 8. Supply an activating signal. The door will open faster and close at a slower speed. It will operate at default speeds set during the calibration run above. The microprocessor senses panel weight and calculates braking distances.
- 9. Install all activation devices & test door.
- 10. If the customer desires to modify the door operating parameters such as opening or closing speed, hold open time or reduced door opening width, see the programming codes.
- 11. Supply another activating signal to test reversing photoeyes by blocking the light beam while door is closing. The door should open and remain open until the obstruction has been removed, the door will automatically close. Cycle the door several times to verify correct operation by all activators, safety devices and proper seal of the gasket. Make any necessary adjustments.
- 12. Test the automatic reversing by blocking the door during closing. Cycle the door open and closed again. Supply another input and block the door during opening.
- 13. Install the shroud. Shrouds over 10' long will be made in 2 pieces.
- 14. Mount 4 brackets on top of header in locations shown with self drilling and tapping screws.
- 15. Snap function control panel into steel mounting/splice bracket.
- 16. Loop excess cable from function control panel and secure with tie wraps.

#### **Activator Signals**

Inputs C1 & C2 - OPEN WITH TIME DELAY CLOSE

**ACTIVATOR:** This input is connected to a normally open pushbutton or other momentary contact that when activated, will open the door. As long as the contact is closed the door will remain open. When the contact is reopened, then, after a set time, the door will close automatically.

**Inputs C1 & C2 – Optional - with Key Code 822, OPEN WITHOUT TIME DELAY CLOSE:** This input is connected to a normally open pushbutton or other momentary contact that when activated, will open the door. The door will remain open until it receives another contact closure, at which time the door will close.

#### Inputs C1 & C3, C4 & C6, D1 & D3, D4 & D6 - 24VDC POWER – ACTIVATORS: This power supply can be

used for optional activators and locks.

**Inputs B5 & B6 – EMERGENCY STOP SWITCH**: This input requires a normally closed contact, that when opened during door operation will immediately cause the door to stop by automatic braking, after which the door panel can be moved freely. The door will not operate until the contact is re-made.

**Inputs D4 & D5 – DOOR INHIBIT**: This optional input is connected to a normally closed switch. When this signal is broken, the door will not open. This input can be used to interlock this door with other doors, conveyors, security systems, etc.

Other Inputs are available for various functions, to be programmed via the Keypad



## **Programming Parameter Codes**

NOTE

Do NOT change parameters #01 thru #07 without consulting factory.
 The most common parameter changes are highlighted below.

\* = Default Value

Code	Func	tion										Not	e					
01 1	iMoti	on 2301	L drive	system														
01 2	iMoti	on 2401	L drive	system														
02 1	Autor	natic co	onfigur	ation B	i - Part	, Right	Hande	d				Performs codes 030-037, 07x						
02 2	Autor	natic co	onfigur	ation L	eft Har	ded						Perf	orms	s codes	030-03	37,07x		
03 0	Calibration run for full open and full close position																	
03 1	NO,	NC or r	nonito	ring de	tection	of SF1	- SF4 c											
03 2	Detecting and storing MCU Lock Module 1													n code	572. Cł	neck co	ding oi	n module
03 3	Detecting and storing of MCU Battery Module																	
03 4	Det	ecting a	and sto	ring of	MCU I/	0- Mod	ule 1+2	2				Cheo	ck co	ding o	n modi	ule		
03 5	Det	ecting a	and sto	ring of	MCU P	ower su	ipply M	Iodule										
03 6	Det	ecting a	and sto	ring of	Door m	ass						Disp	lay F	165				
03 7	Det	ecting 2	2nd FCF	5								Cheo	ck co	ding o	n modi	ule		
03 8	-NO c	or NC si	gnal de	etectior	on INI	L - IN4												
03 9	I/O M	odule 1	: Deteo	ting ar	ıd stori	ng of "i	n 1-4"	(NO, N	C)									
04 0	Reset	:										Star	ts pro	ogram	with ca	alibrati	on run	
04 2	Firm	ware ve	rsion									Exan	nple	: r06_0	0 = V06	.00		
04 3	Num	ber of c	ycles									Exan	nple	:c10_3	02 = 10	)'302 cy	cles (n	nax. 99?999?999)
04 4	Num	ber of o	peratir	ng hour	s							Example: h4_002 = 4002 hours (max.99'999'999)						
05 5	Delet	e fault	protoco	ol														
04 6	Addre	ess of c	ontrol	unit for	netwo	rk						Example: A1 = address no. 1						
06 0*	Conti	rol with	out FR	W								FRW = Equipment for rescue and escape routes						
06 18	Funct	tions w	ith FRW	V								1						
07 09	Doc	or mass										Automatic detection contained in 021 / 022						
10 0F	Hold-	open ti	me of a	activato	or in m	ode of o	op. AUT	01										
	0	1	2*	3	4	5	6	7	8	9	А	b	)	С	d	E	F	code
	0	0.5	1	2	3	5	7.5	10	12.5	15	17	.5 2	0	25	30	45	60	sec.
11 0F	Hold-	open ti	me of a	activato	or in m	de of o	op. AUT	02 (Re	duced	Openir	ng)				•		•	
	0	1	2*	3	4	5	6	7	8	9	А	b	)	С	d	E	F	code
	0	0.5	1	2	3	5	7.5	10	12.5	15	17	.5 2	0	25	30	45	60	sec.
12 0F	Hold-	open ti	me of l	key swi	tch				-	-							-	
	0	1	2*	3	4	5	6	7	8	9	А	b	)	С	d	E	F	code
	0	0.5	1	2	3	5	7.5	10	12.5	15	17	.5 2	0	25	30	45	60	sec.
13 09	Delay	time fo	or Mod	e OFF t	o becoi	ne acti	ve		•						•		•	
	0	1	2*	3	4	5	6	7	8	9								code
	1	3	5	7.5	10	15	20	30	45	60						İ		sec.
14 09	Bell d	luratior	1															0 = Duration identical to trigger duration
	0	1	2	3	4	5	6*	7	8	9								code
	id	0.5	1	2	3	4	5	6	8	10								sec.

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\* = Default Value

Coa	ie	Function											Note	
15	09	Bell ir	ntermis	sion										
		0	1	2	3	4	5	6*	7	8	9		code	
		0	0.5	1	2	3	4	5	6	8	10	0	sec.	
16	09	Hold open time of safety												
		0	1	2*	3	4	5	6	7	8	9		code	
		0	0.5	1	2	3	4	5	6	8	10	0	sec.	
17	09	Runti	me Bat	tery in	mode o	f op. 2-6				•	-		Door opens after switch-off battery	
		0	1	2	3*	4	5	6	7	8	9		code	
		10s	1	5	10	30	60	120	240	360	48	80	sec/min.	
18	09	Runti	, me Bat	tery in	mode o	f op. OFF	:							
		0*	1	2	3	4	5	6	7	8	9		code	
		10s	1	5	10	30	60	120	240	360	48	80	sec/min.	
20	19	Open	ing Spe	eed						•				
		0	1	2	3	4	5	6*	7	8	9		Code	
		3.93	7.87	11.8	15.75	19.69	23.62	27.56	31.5	35.43	39	9.37	inch/s	
21	09	Closir	ng Spee	ed										
		0	1	2	3	4*	5	6	7	8	9		code	
		31.5	6.3	9.45	12.6	15.75	18.9	22.05	25.2	28.35	5 31	1.5	inch/s	
22	09	Close	check	speed										
		0*	1	2	3	4	5	6	7	8	9		code	
		.56	.62	.68	.81	1	1.18	1.43	1.68	2	2.	.36	inch/s	
26	0 9 2*	Braki	ng dist:	ance or	pening	-	1110	1110	1.00	-			9 = max	
28	0 9 4*	Braki	ng dist:	ance clu	osing								9 = max	
20	0	Diata			001115									
20	0 0	Mata	r forco i	ononin	<i>a</i>								Net force on door odge	
30	09	0*		opening	8		6		7			0		
		50		2	3	4	1 1 1	0	1	°	-+	9		
		.56	.62	.68	.81		1.18	1.43	1.68			2.36	90 	
31	09	Moto	r force (	closing									Net force on door edge	
		0	1	2	3	4	5*	6	7	8	$ \rightarrow$	9	Code	
		5	11	22	33	44	55	66	77	88		100	%	
33	09	Force	closed	positio	on								Net force on door edge > reduce if H73 af	fter 10s!
		0	1	2	3	4	5*	6	7	8		9	Code	
		10	20	30	40	50	60	70	80	90		100	Ν	
35	09 5*	Rever	rsing se	ensitivit	y openii	ng							9 = max	
36	09 5*	Rever	rsing se	ensitivit	y closin	g							9 = max	
39	09 5*	Trave	l distar	nce tole	rances (	60300	0%)							
51	0 *	Opera	ating m	ode ret	turn to la	ast settir	ng on Fu	nction C	ontrol P	anel			After terminal operating mode	
51	16	Opera	ating m	ode ret	turn to n	node of o	op						After terminal operating mode	
		1	2	3	4	5	6						Code	
		OFF	AUT1	AUT	2 EXIT	OPE	N MAN	۱.					Mode of Operation	
51	7	No op	peratin	g mode	return								After terminal operating mode	
55	0*	Locks	in ope	rating	mode Ol	FF								
55	1	Locks	in ope	rating	mode Ol	FF, EXIT								
55	2	Locks	in ope	rating	mode Ol	FF, AUTO	) 1+2, EX	IT						
56	0*	Neve	r unloci	ks in ca	se of po	wer failu	ire							

\* = Default Value

Code	Function	Note
55 1	Locks in operating mode OFF, EXIT	After terminal operating mode
55 2	Locks in operating mode OFF, AUTO 1+2, EXIT	
56 0*	Never unlocks in case of power failure	
56 1	Unlocks in AUTO1, AUTO2, EXIT in case of power failure	
56 2	Unlocks in every operating mode in case of power failu	e
57 0	Electric strike: current-free locked	
57 1	Electric strike: current-free unlocked	Only for electric strikes with 100% Duty ratio
57 2*	Lock type "Lock unit 2301/2401" with automatic configuration	J-
57 3	Electric strike switch-on range 100%, until door is close	d Only for electric strikes with 100% Duty ratio
57 4	Lock type "STARLOCK", with automatic detection	With Lock Module LOCK-200-A
57 5	Lock type "89 TCP", with automatic detection	With Lock Module LOCK-200-A
58 09	Delay time to open	Only valid if electric strike has to unlock
	0* 1 2 3 4 5 6 7 8	9 Code
	0 0.2 0.4 0.8 1.2 1.6 2 2.5 3	4 Sec.
59 14	Voltage Output (E1 - E2)	** With connection between "pwm" and "24V"
	0 1 2 3 4* 5 6	Code
	6         9         12         15         24         12**         24**	C DC
60 0	in1: Operation mode OFF	Contact NO. NC detect with code 038.
60 1	in1: Operation mode MANUAL / Breakout / Park	Contact NO. NC detect with code 038.
60 2	in1: Operation mode OPEN	Contact NO. NC detect with code 038.
60 3*	in1: Activator inside	Contact NO. NC detect with code 038.
60 4	in1: Activator outside	Contact NO. NC detect with code 038.
60 5	in1: Key switch	Contact NO. NC detect with code 038.
60 6	in1: Emergency open except in OFF	Contact NO. NC detect with code 038.
60 7	in1: Emergency open in all modes of op.	Contact NO. NC detect with code 038.
60 8	in1: Emergency close (with locking)	Contact NO. NC detect with code 038.
60 9	in1: Operation mode EXIT	Contact NO. NC detect with code 038.
61 09 4*	in2: Same choice of functions as on "in1"	Contact NO. NC detect with code 038.
62 09 5*	in3: Same choice of functions as on "in1"	Contact NO. NC detect with code 038.
63 09 0*	in4: Same choice of functions as on "in1"	Contact NO. NC detect with code 038.
64 0	sf1: Safety opening 1 with stop function	Type of connection detect with code 031
64 1	sf1: Safety opening 1 with creeping function	Type of connection detect with code 031
64 2*	sf1: Safety closing 1 with reversing function	Type of connection detect with code 031
64 3	sf1: Safety closing 1 with creeping function	Type of connection detect with code 031
64 4	sf1: Safety swing area	Type of connection detect with code 031
64 5	sf1: Safety stop	Type of connection detect with code 031
64 6	sf1: Emergency opening except in OFF	Type of connection detect with code 031
64 7	st1: Emergency opening in all modes of op.	Type of connection detect with code 031
64 8	st1: Emergency closing (with locking)	Type of connection detect with code 031
64 9	st1: Mode of op. MANUAL / Break out / Park	Type of connection detect with code 031
64 A	st1: Safety opening 2 with stop function	I ype of connection detect with code 031
64 b	st1: Satety opening 2 with creeping function	Type of connection detect with code 031
64 C	st1: Satety closing 2 with reverse function	Type of connection detect with code 031
64 d	st1: Satety closing 2 with creeping function	Type of connection detect with code 031
65 0d C*	sf2: Same choice of functions as on "sf1"	Type of connection detect with code 031

\* = Default Value

Code	Function	Note
66 0d 0*	sf3: Same choice of functions as on "sf1"	Type of connection detect with code 031
67 0d A*	sf4: Same choice of functions as on "sf1"	Type of connection detect with code 031
68 0	out1: Message "door closed"	
68 1	out1: Message "door closed and locked"	
68 2	out1: Message "door open"	
68 3	out1: Message "General error"	
68 4*	out1: Bell	
68 5	out1: Message "Mode of operation OFF"	
68 7	out1: Message more of spendion of 1	
68 9	out1: Message "door opening or open"	out2: Same choice of functions as on "out1"
69 0 9 0*	out2: Same choice of functions as on "out1"	
70 0*	1/0 Module 1: in1: No function	
70 1	1/0 Module 1: in1: Operation mode OFF	Contact NO_NC detect with code 039
70 2	1/0 Module 1: in1: Operation mode OIT	Contact NO. NC detect with code 039.
70 2	1/0 Module 1: in1: Operation mode AUTOMATIC 1	Contact NO. NC detect with code 039.
70 4	1/0 Module 1: in1: Operation mode AUTOMATIC 2	Contact NO. NC detect with code 039.
70 4		Contact NO. NC detect with code 039.
70 5		Contact NO. NC detect with code 039.
70 0		Contact NO. NC detect with code 039.
70 7	1/O Module 1: In1: Innibit switch	Contact NO. NC detect with code 039.
71 07 0"	I/O Module 1: In2: Same choice of functions as on I/O Module 1: In1	Contact NO. NC detect with code 039.
72 07 0"	I/O Module 1: In 3: Same choice of functions as on I/O Module 1: In 1	Contact NO. NC detect with code 039.
73 07 0"	I/O Module 1: In4: Same choice of functions as on I/O Module 1: In1	Contact NO. NC detect with code 039.
74 0 ^	I/O Module 1: out1: No function	
74 1	I/O Module 1: out1: Mode of op. OFF	
74 2		
74 3	I/O Module 1: out1: Mode of op. AUTOMATIC 2	
74 4	I/O Module 1: out1: Mode of op. EXIT	
74 5	I/O Module 1: out1: Mode of op. OPEN	
74 6	I/O Module 1: out1: Mode of op. MANUAL	
74 7	I/O Module 1: out1: "Door opens"	
74 8	I/O Module 1: out1: "door is opening or open"	
74 9	I/O Module 1: out1: "Door closes"	
75 09 0"	I/O Module 1: out2: Same choice of functions as on I/O Module 1: out1	
76 09 0"	I/O Module 1: out3: Same choice of functions as on I/O Module 1: out1	
77 09 0*	I/O Module 1: out4: Same choice of functions as on I/O Module 1: out1	
78 0	User Interface 1: In1: No function	Counterst NIC
78 1		
78 2	Function Control Panel: In1: Mode of op. OFF	
18 3	Function Control Panel: In1: Mode of op. AUTOMATIC 2	
18 4	Function Control Panel: In1: Mode of op. EXIT	
18 5	Function Control Panel: In1: Mode of op. OPEN	
/8 6	Function Control Panel: in1: Mode of op. MANUAL / Breakout / Park	
/8 7	Function Control Panel: in1: Emergency closing	
78 8	Function Control Panel: in1: Emergency opening in all op. modes	Contact NO
78 9	Function Control Panel: in1: Key switch	

\* = Default Value

Codes	Function	Note
79 09 0*	Function Control Panel: in 2: Same choice as on FCP : in1	
80 0*	Bell trigger: Safety closing 1	
80 1	Bell trigger: Safety closing 2	
80 2	Bell trigger: Activator inside	
80 3	Bell trigger: Activator outside	
80 4	Bell trigger: Key switch	
82 0*	No step by step control	Push Open Time to Close see Params 10.1 to10.9
82 1	Step by step control only for key switch	
82 2	Step by step control only for activator inside and outside	Push Open / Push Close
82 3	Step by step control for activator inside, outside and key switch	
85 0*	No airlock function	

#### Inspection

#### MANUAL & POWER

- 1. CHECK THE CONDITION OF THE MAIN ROLLER WHEELS. Replace if the flange is 1/16" thick or less, and if the roller has excessive foreign debris on the working surface (Figure 33).
- 2. CHECK GASKETS FOR PROPER SEALING. Look for gasket compression along the entire door perimeter.
- 3. CHECK MAIN DRIVE BELT FOR TENSION. Allow a maximum deflection per chart (Figure 34) on one leg of the belt. Apply weight to belt & check deflection. If the tension is too loose, loosen and adjust the idler pulley bracket to maintain the desired tension. Once the proper tension is set, re-tighten the idler pulley bracket.

#### **POWER**

- 1. CHECK OPERATOR MOUNTING BOLTS AND IDLER PULLEY BRACKET BOLTS FOR PROPER TIGHTNESS.
  - During the initial run in period these items may loosen.

### Preventative

#### 1240 Manual/1250 Power

#### DAILY

1. Check for proper operation and inspect all safety devices. These include all reversing photoeyes and the electronic reversing of the operator while opening or closing.

#### MONTHLY (Manual & Power)

- 1. Check roller truck and panel mounting bolts.
- 2. Check for a tight door seal. Make adjustments as shown in Section 2.
- 3. Check gaskets for wear. Replace if torn or worn.
- 4. Check header mounting bolts and tighten where necessary.
- 5. Check drive belt tension (Figure 34).

#### **MONTHLY (Power)**

- 1. Check operator mounting bolts.
- 2. Check idler pulley bracket mounting bolts.
- 3. Check all wiring for loose or sagging wires monthly or every 100,000 cycles, whichever comes first.

#### ANNUALLY (Power)

- 1. Check drive belt for wear. (sides and teeth)
- 2. Check all wiring for loose or sagging wires.
- 3. Check photoeye operation.







MAINTENANCE

## Troubleshooting

	Problem	Probable Cause	Corrective Measures		
Manual	A. Door panel difficult to close or open	<ol> <li>Gasket too tight.</li> <li>Gasket sticks.</li> </ol>	<ol> <li>Readjust panel for minimum gasket pressure.</li> <li>Apply small amount of lubricant to the header surface only (Armor All or Automotive Wax).</li> </ol>		
	A. Door will not open	<ol> <li>No power</li> <li>Loose or disconnected wire.</li> <li>Defective actuator</li> </ol>	<ol> <li>Check power switches, fuses &amp; connections. Verify 115 VAC voltage at power outlet.</li> <li>Check wiring and connection.</li> <li>Check wiring and actuator with ohmmeter.</li> </ol>		
er	<ul> <li>B. Inconsistent starting, and stopping &amp; reverse</li> </ul>	1. Loose or poor connection	<ol> <li>Check connections in control circuit and in all connections on the photoeyes.</li> </ol>		
Powe	C. Door opens but will not close	<ol> <li>Photoeye malfunction</li> <li>Activator</li> </ol>	<ol> <li>Realign photoeye, inspect wiring and amplifier, replace if necessary.</li> <li>Inspect wiring, replace if necessary.</li> </ol>		
	D. Door closes and opens immediately	1. Photoeyes signaling to reopen	1. Check for seals blocking photoeye, or obstruction in doorway.		
	E. Drive belt "slaps" bottom side of rail	1. Belt is loose	1. Re-tension drive belt.		

## **Fault Diagnosis**

NOTE

"E" = Error, "H" = Hint

**Note** the most common error & hint codes are highlighted below.

#### General Fault Table

* No.	Fault	Reaction System	Reset
E00	Firmware incompatible to MCU version /D	Safety operating mode or only display	Reset, new version MCU32-BASE
E0x	Internal test negative	Safety operating mode or only display	Reset
E11	MCU Lock 1, wrong position	Door cannot open	Automatically if OK
E20	LIN to Monit. Battery mod. MBAT interrupted	-	Reset
E21	LIN to FCP 1 interrupted	Last mode of operation remains	Automatically if OK
E22	LIN to FCP 2 interrupted	Last mode of operation remains	Automatically if OK
E23	LIN to s I/O-Module 1 INOU interrupted	Programmed function will be inactive	Automatically if OK
E24	LIN to s I/O-Module 2 INOU interrupted	Programmed function will be inactive	Automatically if OK
E25	LIN to Lock Unit 1 LOCU interrupted	Last status remains	Automatically if OK
E26	LIN to Lock Unit 2 LOCU- interrupted	Last status remains	Automatically if OK
E29	LIN to Power Supply PSUP-40-36 interrupted	Last status remains	Automatically if OK
E30	Safety clos. creep 2 >1min. Active, test neg.	According safety function	Automatically if OK
E31	Safety open 1 >1min. Active, test neg.	According safety function	Automatically if OK
E32	Safety op. creep 1 >1min. Active, test neg.	According safety function	Automatically if OK
E33	Safety closing 1 >1min. Active, test neg.	According safety function	Automatically if OK
E34	Safety clos. creep 1 >1min. Active, test neg.	According safety function	Automatically if OK
E35	Safety swing area >1min. Active, test neg.	According safety function	Automatically if OK
E36	Safety stop >1min. Active, test neg.	According safety function	Automatically if OK
E37	Safety open 2 >1min. Active, test neg.	According safety function	Automatically if OK
E38	Safety op. creep 2 >1min. Active, test neg.	According safety function	Automatically if OK
E39	Safety closing 2 >1min. Active, test neg.	According safety function	Automatically if OK
E41	Activator inside > 1min. Active	Door remains open	Automatically if O.K.
E42	Activator outside > 1min. Active	Door remains open	Automatically if O.K.
E43	Key switch > 1min. active	Door remains open	Automatically if O.K.
E46	Emergency open >10min. active	Door remains open	Automatically if O.K.
E47	Emergency close >10min. active	Door closes and remains closed	Automatically if O.K.
E48	Wake up or Push button SW2 > 1min. active	Door remains open	Automatically if O.K.
E49	Inhibit switch> 1min. active	Door stand still	Automatically if O.K.
E51	Encoder not working	Safety operating mode	Automatic Reset
E53	Calibration run different from stored value	Safety operating mode	Reset with code 030
E54	Door traveling farther than stored value	Safety operating mode	Reset >automatic configuration
E55	Position different by $> 5/16$ ", tooth belt jumping	Only display, auto-correction stops	Automatically if OK / Reset

## Fault Diagnosis Continued

*No.	Fault	Reaction System	Reset
E61	Voltage 40V outside of admissible range	Safety operating mode	Automatically if O.K.
E62	Power supply 24V (Limit U/I)	Safety operating mode	Automatically if O.K.
E63	Current in power supply 40V too high	Safety operating mode	Automatically if O.K.
E64	Motor temp. > 90 ° C, cable interrupted	Safety operating mode	Automatically after cooling
E65	Control end stage > 100 ° C	Safety operating mode	Automatically after cooling
E66	Motor control faulty in MCU32-BASE	Safety operating mode	Reset
E67	Motor current too high in long-term	Normal operation	Automatically if O.K.
E72	Battery Unit MBTU: Charge < 15%	-	Automatically if O.K.
E73	Battery Module MBAT or ACCU faulty	-	Disconnect power supply
E8x	Memory or processor test negative	Safety operating mode	Reset
H11	Operator type not defined	Safety operating mode	Program operator type
H14	Automatic configuration not executed	Safety operating mode	Program 021 or 022
H61	Calibration run in opening direction	Searches open position	At the end of movement
H62	Calibration run in closing direction	Searches closed position	At the end of movement
H63	Reference run opening	Measures reference run length	At the end of movement
H64	Reference run closing	Searches closed position	At the end of movement
H65	Learn mode (Weight detection)	Normal operation	After 3-12 opening cycles
H71	Battery mode	Door moves slowly	Power supply return
H73	Motor current in closed position too high	Normal operation	Reset, reduce 33x
H91	Obstacle detection at opening	Door reverses	Automatically, Display 20s.
H92	Obstacle detected at closing	Door reverses	Automatically, Display 20s.
H93	Permanent obstacle at opening	Reset after 5 reversings	Automatically, Display 20s.
H94	Permanent obstacle at closing	Reset after 5 reversings	Automatically, Display 20s.

#### Electrical Fault Table, Page 1

System Behavior	No.	Cause	Remedy/ Rectification
The door stops when opening.	H91	Electronic obstacle recognition on opening by a person, wind pressure, ventilation or dirt in the floor guide.	Remove the obstruction. Clean the floor guide in operating mode P.
Door reverses when closing.	H92	Electronic obstacle recognition on closing by a person, wind pressure, ventilation or dirt in the floor guide.	Remove the obstruction. Clean the floor guide in operating mode P.
The door stops repeatedly when opening.	H93	Electronic obstacle recognition on opening in the same position by stationary obstacle.	Remove the obstruction. Clean the floor guide in operating mode P.
The door stops repeatedly when closing.	H94	Electronic obstacle recognition on closing in the same position by stationary obstacle.	Remove the obstruction. Clean the floor guide in operating mode P.
Search run notified.	H61 H62	Search run of the door after a reset or after power recovery.	Allow the search run to travel its full course.
Door operates at a reduced speed.	H71	Battery operation	Wait for power recovery Switch on mains supply.
Door remains closed.	-	Operating mode such as OFF, EXIT or P.	Select operating mode AUTOMATIC 1.
Door remains open.	-	Operating mode such as OPEN or P.	Select operating mode AUTOMATIC 1.
The door does not lock in OFF.	E11	Lock is jammed or defective.	Push the door leaves for a few seconds against the closed position in operating mode OFF when the door is closed. Have the system repaired by experts.
The door does not open after changing from OFF to AUTOMATIC. The lock makes switching noises from time to time	E11	Lock is jammed or defective.	Push the door leaves for a few seconds against the closed position in operating mode AUTOMATIC 1. Have the system repaired by experts.

## Fault Diagnosis Continued

System Behavior	No.	Cause	Remedy/Rectification
The door does not open in OFF when the key switch is used. The lock makes switching noises.	E11	Lock is jammed or defective	Switch on with the key switch and then push the door leaves briefly against the closed position. Have the system repaired by experts.
Dependent on configuration.	E2 	Error in bus system	Have the system repaired by experts.
The door closes slowly.	E30 E34	The safety facility in the closing direction is permanently active (>1 minute) or defective.	Remove objects from within the range of the sensor(s). Otherwise have the system repaired by an expert.
Door remains closed.	E31 E37	The safety facility in the opening direc- tion is permanently active (>1 minute) or defective.	Remove objects from within the range of the sensor(s). Otherwise have the system repaired by an expert.
The door opens slowly.	E32 E38	The safety facility in the opening direc- tion is permanently active (>1 minute) or defective.	Remove objects from within the range of the sensor(s). Otherwise have the system repaired by an expert.
The door remains open.	E33 E39	The safety facility in the closing direction is permanently active (>1 minute) or defective.	Remove objects from within the range of the sensor(s). Otherwise have the system repaired by an expert.
The door remains open.	E41 E42 E43	Activator inside is active > 1 min. Activator outside is active > 1 min. Key switch is active > 1 min.	Get sensor adjusted by a professional. Reset the key switch.
Door remains open.	E46	Emergency opening monitoring > 10 mins. active	Have the system repaired by experts.
The door stands still.	E51	Encoder defective.	Have the system repaired by experts.
The door stands still.	E53 E54 E55 E56	Anomaly in the travel distance. Solid obstruction in the movement area.	Remove firm obstacle in the traveling range of the door. Perform a software-reset. Have the system repaired by experts.
The door stands still.	E61 E62 E63	Power supply is overloaded or voltage too low.	Get the power supply and connections checked by a professional.
The door stands still.	E64 E65	Drive/control system is overheated.	Wait for the automatic reset after the door/ control system has cooled. Protect from direct sunlight.
The door stands still.	E66	Motor control defective.	Have the system repaired by experts.
Normal operation	E67	Drive heavily loaded.	Wait for the automatic reset Otherwise have the system repaired by an expert.
Door remains open or normal operation.	E72	Battery charge < 15 %	Wait until battery is sufficiently charged
Door remains open or normal operation.	E73	Battery unit defective	Have the system repaired by experts.
The door stands still.	E8	Control system shut down for safety reasons.	Perform a software-reset. Have the system repaired by experts.
The door collides with people.	-	Safety device or setting inadequate.	Shut down the system.

### **Instructions for Ordering**

This parts manual is intended to assist in the correct identification of the more commonly replaced parts; covering, generally, all models and styles offered within the marathon pharm. Line. The manual will also help identify obsolete parts, part design changes and current production parts. For more specific parts information, please contact an authorized representative or consult the factory's customer service or engineering departments. Asi doors reserves the right to discontinue any part and make design changes without notice.

General Instructions for Ordering Door Parts

Accurate information is always necessary to serve you correctly and promptly. Several steps should be followed to determine exactly the parts that are needed.

Refer to the information tag on your door and record the:

- 1. Door model number
- 2. Job number
- 3. Door number
- 4. Manufacturing date.

Use part numbers referenced in this manual.

If the item is not found in the manual, the product code on the back of the item is helpful.

If your door has no information label, the approximate purchase date is helpful.



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### **Door Identification**

Determining the Job Number, Model and Year of Manufacture of your door is necessary to provide quick and accurate parts identification. The following is a description of labels and their locations.

When ordering parts, specify Job Number, Door Number and Manufacture Date



### **Door Assembly**

When ordering parts, specify Job Number, Door Number and Manufacture Date



show detailed assemblies with parts lists.

### **Operators**

#### When ordering parts, specify Job Number, Door Number and Manufacture Date

#### 24B0442NN, Drive & Controller, 2301 24B0443NN, Drive & Controller, 2401

Q	TΥ	DESCRIPTION	PART #	ITEM #
	1	OPERATOR, EXCEL, TORMAX 2301	-	-
1		OPERATOR, EXCEL, TORMAX 2401	-	-
-	1	DRIVE SYSTEM, MOTOR AND CONTROLLER, TORMAX 2301	30D0036	1
1	-	DRIVE SYSTEM, MOTOR AND CONTROLLER, TORMAX 2401	30D0037	1
1	1	IDLER BRACKET, PULLEY, EXCEL	13B1181UB	2
-	1	DRIVE BELT, TORMAX TEP OPERATOR	50A120	3
1	-	DRIVE BELT, TORMAX TXP OPERATOR	50A132	3
1	1	ASM, BRKT, TOUCH PAD, 2301/2401 (Includes 23A0363)	24B0492NN	4
1	1	TOUCH PAD, CONTROLLER, 2301/2401	23A0363	5
1	1	CABLE, LIN BUS, 2301/2401, 10 FT	23A0371NN	6
4	4	SCREW, 1/4-20 X .375 BH	41A699	7
1	1	NUT, 1/4-28 HEX, SS	41A796	8
1	1	SCREW, 1/4-28 X 2.500, SHCS , FT, SS	41A795	9



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## **Header Assembly**

#### 81D445, Manual, RH Slide, & 81D446, Manual, LH Slide

								DESCRIPTION	PART #	ITEM #
-	-	-	-	-	-	-	1	HEADER ASM. MANUAL RH SLIDE. 1240. STD. WIC <= 60	81D445F1	-
-	-	-	-	-	-	1	-	HEADER ASM, MANUAL RH SLIDE, 1240, AES, WIC <= 60	81D445F2	-
-	-	-	-	-	1	-	-	HEADER ASM, MANUAL RH SLIDE, 1240, STD, WIC > 60	81D445F3	-
-	-	-	-	1	-	-	-	HEADER ASM, MANUAL RH SLIDE, 1240, AES, WIC > 60	81D445F4	-
-	-	-	1	-	-	-	-	HEADER ASM, MANUAL LH SLIDE, 1240, STD, WIC <= 60	81D446F1	-
-	-	1	-	-	-	-	-	HEADER ASM, MANUAL LH SLIDE, 1240, AES, WIC <= 60	81D446F2	-
-	1	-	-	-	-	-	-	HEADER ASM, MANUAL LH SLIDE, 1240, STD, WIC > 60	81D446F3	-
1	-	-	-	-	-	-	-	HEADER ASM, MANUAL LH SLIDE, 1240, AES, WIC > 60	81D446F4	-
-	-	-	-	-	-	-	1	WELDMT, 1 PC HEADER, STD, MAN, RH SLIDE, WIC <= 60	28B219RF	1
-	-	-	-	-	-	1	-	WELDMT. 1 PC HEADER. AES. MAN. RH SLIDE. WIC <= 60	28B239RF	1
-	-	-	-	-	1	-	-	WELDMT, HEADER, STD, RH SLIDE, MAN, WIC > 60	28B194RF	1
-	-	-	-	1	-	-	-	WELDMT, HEADER, AES, RH SLIDE, MAN, WIC > 60	28B240RF	1
-	-	-	1	-	-	-	-	WELDMT. 1 PC HEADER. STD. MAN. LH SLIDE. WIC <= 60	28B218LF	1
-	-	1	-	-	-	-	-	WELDMT. 1 PC HEADER. AES. MAN. LH SLIDE. WIC <= 60	28B243UF	1
-	1	-	-	-	-	-	-	WELDMT, HEADER, STD, LH SLIDE, MAN, WIC > 60	28B195LF	1
1	-	-	-	-	-	-	-	WELDMT, HEADER, AES, LH SLIDE, MAN, WIC > 60	28B244LF	1
2	2	2	2	2	2	2	2	TROLLEY ASSEMBLY, TRAILING EDGE	24B199	2
1	1	1	1	1	1	1	1	WLDMT, MTG. CABLE/IDLER, MANUAL EXCEL	28B0272NN20	3
1	1	1	1	1	1	1	1	END-STOP. RIGHT HAND. EXCEL	24B224	4
1	1	1	1	1	1	1	1	END-STOP, LEFT HAND ASSY, EXCEL	24B223	5
1	1	1	1	1	1	1	1	DETENT BRKT, HEADER, MANUAL, ALL	13B1029	6
1	1	1	1	1	1	1	1	BRKT DETENT/STOP MAN EXCEL DOORS	13B1807NN20	7
1	1	1	1	1	1	1	1	REFL CABLE	16A042	8
1	1	1	1	1	1	1	1	CABLE RETURN BRACKET	13B1201UB	9
-	- I	-	-	1	1	1	1	SHOCK ABSORBER STOP, RH, MAN, EXCEL	13B1816RN20	10
1	1	1	1	-	-	-	-	SHOCK ABSORBER STOP I H MAN EXCEL	13B1816LN20	10
-	- I	-	-	1	1	1	1	SHOCK MOUNT RH MAN EXCEL DOOR	13B1817RN20	11
1	1	1	1	-	-	-	-	SHOCK MOUNT I H MAN EXCEL DOOR	13B1817LN20	11
1	1	1	1	1	1	1	1	SHOCK ABSORBER MANUAL PHARMACEUTICAL DOOR	16A020	12
7	7	7	7	7	7	7	7	INSERT HEX 3/8-16 GRIP RANGE 027-150	41A788	13
2	2	2	2	2	2	2	2	INSERT HEX 1/4-20 GRIP RANGE 027-165	41A784	14
2	2	2	2	2	2	2	2	SCREW 3/8 X 3/8 SHSS SS	41A670	15
2	2	2	2	2	2	2	2	SCREW, 3/8 X 1/2 SHSS SS	41A697	16
4	4	4	4	4	4	4	4	NUT. 5/16 WHIZI OCK. SS	41A712	17
4	4	4	4	4	4	4	4	SCREW, 3/8 X 1.00 HEX HEAD, WHIZLOCK, SS	41A793	18
1	1	1	1	1	1	1	1	SPRING PLUNGER, MANUAL DOORS	49B007	19
1	1	1	1	1	1	1	1	PUSH NUT. 500" LD.	41A865	20
4	4	4	4	4	4	4	4	WASHER FLAT, 1/2, S/S	41A516	21
1	1	1	1	1	1	1	1	PIN. COTTER. 125 X 1.00. 7N	41A399	22
2	2	2	2	2	2	2	2	SCREW 1/4-20 x 625 BHS S/S	41A535	23
2	2	2	2	2	2	2	2	NYLON INSERT LOCKNUT. 1/4-20 UNC	41A639	24
2	2	2	2	2	2	2	2	1-12 JAM NUT	41A081	25
1	1	1	1	1	1	1	1	GROMMET875 ID	11A086	26
-	- 1	-	-	A/R	A/R	A/R	A/R	OPTION, LOCK, PIN-BOLT, 1240, RH, NO BOLT LOCK	55B0108F1	27
A/R	A/R	A/R	A/R	-	-	-	-	OPTION, LOCK, PIN-BOLT, 1240, I H, NO BOLT LOCK	55B0108F2	27
-		_	-	A/R	A/R	A/R	A/R	OPTION, LOCK, PIN-BOLT, 1240, RH, BOLT LOCK	55B0108F3	27
A/R	A/R	A/R	A/R	-	-	-	-	OPTION, LOCK, PIN-BOLT, 1240, LH, BOLT LOCK	55B0108F4	27

When ordering parts, specify Job Number, Door Number and Manufacture Date

### Header Assembly Continued

When ordering parts, specify Job Number, Door Number and Manufacture Date



(18)

(25)

[16]

DETAIL B

(18

(22

21)

(26)

REF ONLY SEE BOLT-LOCK OPTION

(25)

(11

MOUNTS UNDERNEATH RAIL

#### 81D442, Power, RH, & 81D443, Power, LH

									DADT #	ITEM #
							1			11 E 141 #
<u> </u>	-	-	-	-	-	-		HEADER ASM, PWR RH SLIDE, 1250, STD, WIC ~- 60	01D442F1	-
-	-	-	-	-	1	-		HEADER ASM, FWR RITSLIDE, 1250, ALS, WIC ~- 00	01D44212	
<u> </u>	-	-	-	-		-		HEADER ASM, PWR RITSLIDE, 1250, STD, WIC > 60	81D442F3	
-	-	-	-	-	-	-	-	HEADED ASM, PWR RTSLIDE, 1250, ALS, WIC - 60	81D44214 91D442E1	
<u> </u>	-	- 1	1			-		HEADER ASM, PWR LITSLIDE, 1250, STD, WIC <- 60	81D44311 91D442E2	
<u> </u>	-	1	-	-	-	-	-	HEADER ASM, FWR LITSLIDE, 1250, ALS, WIC >= 00	01D44312	
1	1	-	-	-	-	-	-	HEADER ASM, PWR LH SLIDE, 1250, STD, WIC > 60	01D443F3	
<u> </u>	-	-	-	-	-	-	-	HEADER ASM, PWR LH SLIDE, 1250, AES, WIC > 00	010443F4	-
<u> </u>							1			1
<u> </u>	-	-	-	-	-	-		WELDMI, I PC HEADER, SID, PWR, RH SLIDE, WIC <= 60	200210KF	1
-	-	-	-	-	1	-	-	WELDMI, IFCHEADER, ALS, FWR, RITSLIDE, WIC ~ 00	20D237KI	1
<u> </u>	-	-	-	-		-	-	WELDMI, HEADER, STD, KH SLIDE, PWR, WIC > 60	20D199KF	1
-	-	-	-	-	-	-	-	WELDMI, HEADER, AES, RH SLIDE, PWR, WIC - 60		1
<u> </u>	-	-	1	-	-	-	-	WELDMI, IPC HEADER, SID, PWR, LH SLIDE, WIC <- 60	20D213LF	
<u> </u>	-	1	-	-	-	-	-	WELDMI, I PC HEADER, AES, PWR, LH SLIDE, WIC ~ 00		1
-	1	-	-	-	-	-	-	WELDMI, HEADER, STD, LH SLIDE, PWR, WIC > 60	20D190LF	1
$\vdash$	-	-	-	-	-	-	-	TROLLEVASSEMBLY, DULLEADEDCE	26D242UF	1
-	-	-	-	<u> </u>		1			24D198	2
			1	- 1	-   1	-	-	TROLLEY ASSEMBLY, LA, LEAD EDGE	240197	2
$\left  \frac{1}{1} \right $	1	1	1	1				IROLLEY ASSEMBLY, TRAILING EDGE	240199	3
								WELDMENT, OPERATOR MOUNT, 2301/2401 TORMAX		4
A/R			A/R					DRIVE OPTION, EXCEL, < 72" WIC, NO WASH-DOWN	55D623F1	5
A/R	A/R	A/R	A/R	A/R		A/R	A/R	DRIVE OPTION, EXCEL, < 72" WIC, WITH WASH-DOWN	558823F2	5
A/R	A/R	-	-	A/R	A/R	-	-	DRIVE OPTION, EXCEL, >= 72" WIC, NO WASH-DOWN	55B8Z3F3	5
A/R	A/R	-	-	A/R	A/R	-	-	DRIVE OPTION, EXCEL, >= 72" WIC, WITH WASH-DOWN	55B823F4	5
	1	1	1	1	1	1	1	WELDMENT, IDLER, EXCEL	28B157	6
	1	1	1					IDLER BRACKET, PULLEY, EXCEL	138118108	1
	1	1	1	1		1	1	END-STOP, RIGHT HAND, EXCEL	24B224	8
1	1	1	1	1	1	1	1	END-STOP, LEFT HAND ASSY, EXCEL	24B223	9
13	13	13	13	13	13	13	13	INSERT, HEX, 3/8-16, GRIP RANGE .027150	41A788	10
2	2	2	2	2	2	2	2	INSERT, HEX, 1/4-20, GRIP RANGE .027165	41A784	11
4	4	4	4	4	4	4	4	GROMMET, .375" I.D.	11A128	12
4	4	4	4	4	4	4	4	SCREW, 3/8 X 3/8 SHSS SS	41A670	13
4	4	4	4	4	4	4	4	NUT, 5/16 WHIZLOCK, SS	41A712	14
	(	1	1	(	1	(	1	SCREW, 3/8 X 1.00 HEX HEAD, WHIZLOCK, SS	41A793	15
8	8	8	8	8	8	8	8	SCREW, 1/4-20 X .625, HHMS, SS	41A303	16
8	8	8	8	8	8	8	8	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	1/
2	2	2	2	2	2	2	2	PHOTOEYE, TORMAX # US801343	23A367	18
		1	1	1				CABLE, EXT, PHOTOEYE, AWG26, 3 METER	23A372	19
2	2	2	2	2	2	2	2	CHANNEL, COVER, PHOTOEYE WIRES	13B1805NN20	20
								GRUMMET, .875 ID	11AU86	21
A/R	A/R	A/R	A/R	A/R	A/R	A/R	A/R	BASE, IY-RAP, CABLE HE MOUNT, 1/4 10	22AU285	22
A/R	A/R	A/R	A/R	A/R	A/R	A/R	A/R		22A109-1	23
A/R	A/R	A/R	A/R			A/R		TAPE, ALUMINUM, 2" WIDE	10A015	24
- /D	- \ /D	-	- \/D	A/K	A/K	A/K	I A/K	OFTION, LUCK, MIN-DULT, 1250, KH SLIDE, NO BULT LUCK	55D0109F1	25
A/K	A/K	A/K	A/K	- /D	- /D	- /D	- \_/D	OPTION, LUCK, MIN-BULT, 1250, LH SLIDE, NU BULT LUCK	22R010023	25
-	-	-	-	A/K	A/K	A/K	A/K	OPTION, LUCK, PIN-DULT, 1220, KH SLIDE, BULT LUCK	55DU109F3	20
A/R	A/K	A/K	A/K	-	-	-	-	UP HUN, LUCK, PIN-BULL, 1230, LH SLIDE, BULL LUCK	1301000	25
			1					BELT CLAMP, TROLLEY, BI-PART / SINGLE SLIDE	13RT003	26
	1	1	1	1		1	1	BELT LOCK, TROLLEY, BI-PART / SINGLE	14B148	27
2	2	2	2	2	2	2	2	1/4-20 X 1.000 BUTTON-HEAD SCREW	41A757	28
2	2	2	2	2	2	2	2	WASHER, LOCK, 1/4, REG SPLIT, SS	41A129	29

### Header Assembly Continued



REPLACEMENT

PARTS

## **Option**, Lock, Manual, RH/LH

55E RH,	301( /LH	08, I , Ma	.ocl nua	c Assembly, Il, Single Slide	When ordering parts, speci Job Number, Door Number a Manufacture Date			
F4	F3	F2	F1	DESCRIPTION	PART #	ITEM #		
-	-	-	1	OPTION, LOCK, PIN-BOLT, 1240, RH SLIDE, NO BOLT LOCK	55B0108F1	-		
-	-	1	-	OPTION, LOCK, PIN-BOLT, 1240, LH SLIDE, NO BOLT LOCK	55B0108F2	-		
-	1	-	-	OPTION, LOCK, PIN-BOLT, 1240, RH SLIDE, BOLT LOCK	55B0108F3	-		
1	-	-	-	OPTION, LOCK, PIN-BOLT, 1240, LH SLIDE, BOLT LOCK	55B0108F4	-		
-	-	1	1	COVER, BOLT-LOCK CUTOUT, EXCEL	13B1809NN20	1		
3	3	3	3	SCREW, 3/8 X 1.00 HEX HEAD, WHIZLOCK, SS	41A793	2		
1	1	-	-	ASM, BOLT LOCK, 3/4" DIA., SDC 1190A	23A0376NN	3		
	1	-	-	BRACKET, BOLT LOCK, RH, EXCEL	13B1811RN20	4		
	-	-	-	BRACKET, BOLT LOCK, LH, EXCEL	13B1811LN20	5		
	1	-	1.	CLIP, SENSOR, PIN-BOLT LOCK	13B1821NN20	6		
2	2	-	-	SENSOR, MAGNETIC, GE 1145 SERIES	23A0375NN	7		
	2	-	-	SCREW, #10-24 x .50, PH FHMS, SS	41A141	8		
	2	-	-	10-24 WHZLK NUT, SS	41A716	9		
	2	-	-	BASE, TY-RAP, CABLE TIE MOUNT, 1/4" Ø	22A0285	10		
	1	-	-	BRACKET, LATCH, RH, BOLT LOCK, EXCEL	13B1823RN20	11		
	-	-	-	BRACKET, LATCH, LH, BOLT LOCK, EXCEL	13B1823LN20	12		
	1	-	-	MNTG BLK, SENSOR MAGNET, BOLT-LOCK, EXCEL	11B0059NN	13		
	1	-	-	ASM, MAGNET & SCREW, REED SWITCH	23A283-2	14		
	1	-	-	SCREW,1/4-20 X .750,PHL FHMS,SS	41A657	15		
	3	-	-	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	16		
	2	-	-	SCREW, 1/4-20 x .625, HHMS, SS	41A303	17		
	2	-	-	WASHER, LOCK, 1/4, REG SPLIT, SS	41A129	18		
	2	-	-	CABLE TIE, TY-WRAP, 3.50" LONG	22A109-1	19		
, –	2			SCREW #10-24 x 625 PHMS SS	414883	20		



NO-BOLT LOCK OPTION, RH (F1)

**NO-BOLT LOCK OPTION, LH (F2)** 

### **Option, Lock, Manual RH/LH** continued



55B0108, Lock Assembly, RH/LH, Manual, Single Slide

#### 55B0109, Lock Assembly, RH/LH, Power, Single Slide

#### When ordering parts, specify Job Number, Door Number and Manufacture Date

F4	F3	F2	F1	DESCRIPTION	PART #	ITEM #
-	-	-	1	OPTION, LOCK, PIN-BOLT, 1250, RH SLIDE, NO BOLT LOCK	55B0109F1	-
-	-	1	-	OPTION, LOCK, PIN-BOLT, 1250, LH SLIDE, NO BOLT LOCK	55B0109F2	-
-	1	-	-	OPTION, LOCK, PIN-BOLT, 1250, RH SLIDE, BOLT LOCK	55B0109F3	-
1	-	-	-	OPTION, LOCK, PIN-BOLT, 1250, LH SLIDE, BOLT LOCK	55B0109F4	-
-	-	1	1	COVER, BOLT-LOCK CUTOUT, EXCEL	13B1809NN20	1
3	3	3	3	SCREW, 3/8 X 1.00 HEX HEAD, WHIZLOCK, SS	41A793	2
_1	1	-		ASM, BOLT LOCK, 3/4" DIA., SDC 1190A	23A0376NN	3
_1	-	-	_	BRACKET, BOLT-LOCK, RH, EXCEL	13B1811RN20	4
	1	-	_	BRACKET, BOLT-LOCK, LH, EXCEL	13B1811LN20	5
1	1	_		BRKT, DETENT/STOP, PWR EXCEL DOORS	13B1808NN20	6
	1	-	-	BRACKET, LATCH, RH, BOLT LOCK, EXCEL	13B1823RN20	7
1	-	-	_	BRACKET, LATCH, LH, BOLT LOCK, EXCEL	13B1823LN20	8
1	1	_		SENSOR, MAGNETIC, GE 1145 SERIES	23A0375NN	9
1	1	-	-	MNTG BLK, SENSOR MAGNET, BOLT-LOCK, EXCEL	11A0059NN	10
1	1	-	-	CLIP, SENSOR, PIN-BOLT LOCK	13B1821NN	11
1	1	-	<u> </u>	ASM, MAGNET & SCREW, REED SWITCH	23A283	12
1	1	-	-	SCREW,1/4-20 X .750,PHL FHMS,SS	41A657	13
2	2	-	-	SCREW, #10-24 x .625, FHMS, SS ,ALLEN HEAD	41A883	14
2	2	-	-	10-24 WHZLK NUT, SS	41A716	15
1	1	-	-	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	16
2	2	-	-	SCREW, 1/4-20 x .625, HHMS, SS	41A303	17
2	2	-	<u> </u>	BASE, TY-RAP, CABLE TIE MOUNT, 1/4" Ø	22A0285	18
2	2	-	-	WASHER, LOCK, 1/4, REG SPLIT, SS	41A129	19
4	4	-	-	SCREW, #10-24 X .50, PH FHMS, SS	41A141	20



### Option, Lock, Manual RH/LH continued



BOLT LOCK OPTION, LH (F4) DRIVE COMPONENTS HIDDEN FOR CLARITY)

### **Shrouds**

SHROUD ASSEMBLIES	PART#
SHROUD, PWR, LH CUTOUT, EXCEL, 0 DEG, <=5'	55B0844F1
SHROUD, PWR, LH CUTOUT, LXP, 0 DEG <=5'	55B0844F2
SHROUD, PWR, RH CUTOUT, EXCEL, 0 DEG <=5'	55B0844F3
SHROUD, PWR, RH CUTOUT, LXP, 0 DEG <=5'	55B0844F4
SHROUD, MANUAL, NO CUTOUT, EXCEL, 0 DEG <=5'	55B0844F5
SHROUD, MANUAL, NO CUTOUT, LXP, 0 DEG <=5'	55B0844F6
SHROUD, PWR, LH CUTOUT, EXCEL, 0 DEG, >5'	55B0844F7
SHROUD, PWR, LH CUTOUT, LXP, 0 DEG, >5'	55B0844F8
SHROUD, PWR, RH CUTOUT, EXCEL, 0 DEG, >5'	55B0844F9
SHROUD, PWR, RH CUTOUT, LXP, 0 DEG, >5'	55B0844F10
SHROUD, MANUAL, NO CUTOUT, EXCEL, 0 DEG, >5'	55B0844F11
SHROUD, MANUAL, NO CUTOUT, LXP, 0 DEG, >5'	55B0844F12
SHROUD, PWR, LH CUTOUT, EXCEL/LXP, 25 DEG, <=5'	55B0844F13
SHROUD, PWR, RH CUTOUT, EXCEL/LXP, 25 DEG <=5'	55B0844F14
SHROUD, MANUAL, NO CUTOUT, EXCEL/LXP, 25 DEG <=5'	55B0844F15
SHROUD, PWR, LH CUTOUT, EXCEL/LXP, 25 DEG, >5'	55B0844F16
SHROUD, PWR, RH CUTOUT, EXCEL/LXP, 25 DEG >5'	55B0844F17
SHROUD, MANUAL, NO CUTOUT, EXCEL/LXP, 25 DEG >5'	55B0844F18

SHROUD PARTS	PART#	ITEM #
WLDMT, SHROUD, 0 DEG, NO CUTOUT, EXCEL, <= 5'	28B0380NV	1
WLDMT, SHROUD, 0 DEG, NO CUTOUT, LXP, <= 5'	28B0376NV	2
WLDMT, SHROUD, 0 DEG, RH CUTOUT, EXCEL, <= 5'	28B0379RV	3
WLDMT, SHROUD, 0 DEG, RH CUTOUT, LXP, <= 5'	28B0375RV	4
WLDMT, SHROUD, 0 DEG, LH CUTOUT, EXCEL, <= 5'	28B0379LV	5
WLDMT, SHROUD, 0 DEG, LH CUTOUT, LXP, <= 5'	28B0375LV	6
WLDMT, SHROUD, 0 DEG, RH CUTOUT, EXCEL, WIC >5'	28B0381RV	7
WLDMT, SHROUD, 0 DEG, RH CUTOUT, EXCEL, WIC >5'	28B0377RV	8
WLDMT, SHROUD, 0 DEG, RH, NO CUTOUT, EXCEL, WIC >5'	28B0382RV	9
WLDMT, SHROUD, 0 DEG, RH, NO CUTOUT, LXP, WIC >5'	28B0378RV	10
WLDMT, SHROUD, 0 DEG, LH CUTOUT, EXCEL, WIC >5'	28B0381LV	11
WLDMT, SHROUD, 0 DEG, LH CUTOUT, LXP, WIC >5'	28B0377LV	12
WLDMT, SHROUD, 0 DEG, LH, NO CUTOUT, EXCEL, WIC >5'	28B0382LV	13
WLDMT, SHROUD, 0 DEG, LH. NO CUTOUT, LXP, WIC >5'	28B0378LV	14
WLDMT, SHROUD, 25 DEG, LH CUTOUT, WIC <=5'	28B0371LV	15
WLDMT, SHROUD, 25 DEG, RH CUTOUT, WIC <=5'	28B0371RV	16
WLDMT, SHROUD, 25 DEG, MANUAL, WIC <=5'	28B0374NV	17
WLDMT, SHROUD, 25 DEG, LH , NO CUTOUT, WIC >5'	28B0373LV	18
WLDMT, SHROUD, 25 DEG, PWR, LH CUTOUT, WIC >5'	28B0372LV	19
WLDMT, SHROUD, 25 DEG, PWR, RH CUTOUT, WIC >5'	28B0372RV	20
WLDMT, SHROUD, 25 DEG, RH , NO CUTOUT, WIC >5'	28B0373RV	21
SUPPORT, CENTER, SHROUD, 0 DEG, LXP	13B1832NN	22
SUPPORT, SHROUD, 25 DEG, LXP	13B1833NN	23
SUPPORT, SHROUD, 25 DEG, EXCEL	13B1834NN	24
SUPPORT, SHROUD, 0 DEG, EXCEL	13B2115NN	25
ASM, BRACKET, TOUCH-PAD, 2301/2401	24B0492NN	26
TOUCH-PAD, TORMAX	23A0363	27
SCREW,1/4-20X .625, BU/HD, S/S	41A535	28

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### Shrouds Continued



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## Seamless Molded Door Panel Assembly

DESCRIPTION	PART #	ITEM #
Door Panel, 1-3/4", Molded Fiberglass, Excel	32C670F1	1
Door Panel, 1-3/4", Stainless, Excel, Wic <= 54"	32C671F1	1
Door Panel, 1-3/4", Stainless, Excel, Wic > 54"	32C671F3	1
Capping, Lead Edge	13B2122NV	2
Capping, Top	13C441	3
Capping, Top, Cane-bolt, Rh (Cane-bolt Option Only)	13B2123RV	4
Capping, Top, Cane-bolt, Lh (Cane-bolt Option Only)	13B2123LV	4
Capping, Trailing Edge	13C440	5
Capping, Bottom	13C442	6
Handle, Pull, Recessed	16B036	7
ASM, Guide Roller (Wic + 5.00")	24B1100NV	8
Retainer, Gasket, Side (Hic - 1.38")	44A012	9
Retainer, Gasket, Top (Wic + 3.75")	44A012	10
Gasket Seal Bottom (Wic + 5.00")	15A009	11
Gasket Seal, Side (Hic - 1.38")	15A009	12
Gasket Seal, Top (Wic + 1.38")	15A009	13
Push Plate Option	55B793	14
Cane-bolt Option, W/ Exit Indicator, Man	24C086F1	15
Cane-bolt Option, W/ Exit Indicator, Pwr	24C086F2	15
Cane-bolt Option, W/ Exit Indicator & Thumb-turn, Man	24C087F1	15
Cane-bolt Option, W/ Exit Indicator & Thumb-turn, Pwr	24C087F2	15
Window Option, 1-3/4" Fastenerless	55B575	16
Window Option, 1-3/4" Flush, Cleanview	55B400	16
Screw, Hhcs, 3/8"-16 X 2.25"	41A719	17
Washer, Lock, 3/8, Reg, Split, SS	41A327	18
Washer, Flat, 3/8"	41A203	19
Screw, #10 X 1.00", Ph, Fhsms	41A794	20
Screw, #12 X 1.25", Ph, Fhms	41A481	21



When ordering parts, specify Job Number, Door Number and Manufacture Date 2

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REPLACEMENT PARTS

## Laminated Door Panel Assembly

DESCRIPTION	PART #	ITEM #	
Door Panel, 1-3/4", Fiberglass, Lxp	32B003F1	1	]
Capping, Lead Edge	13B2122NV	2	
Capping, Top	13B756F1	3	]
Capping, Top, Cane-bolt, Rh (Cane-bolt Option Only)	13B2123RV	4	]
Capping, Top, Cane-bolt, Lh (Cane-bolt Option Only)	13B2123LV	4	1
Capping, Trailing Edge	13B758	5	]
Capping, Bottom	13B757F1	6	]
Handle, Pull, Recessed	16B036	7	]
ASM, Guide Roller (Wic + 5.00")	24B1100NV	8	
Retainer, Gasket, Side (Hic - 1.38")	44A012	9	1
Retainer, Gasket, Top (Wic + 3.75")	44A012	10	$\sim$
Gasket Seal Bottom (Wic + 5.00")	15A009	11	$1 \qquad (10) (1) (19)$
Gasket Seal, Side (Hic - 1.38")	15A009	12	
Gasket Seal, Top (Wic + 1.38")	15A009	13	
Push Plate Option	55B0033	14	
Cane-bolt Option. W/ Exit Indicator. Man	24C086F1	15	
Cane-bolt Option, W/ Exit Indicator, Pwr	24C086F2	15	
Cane-bolt Option, W/ Exit Indicator & Thumb-turn, Mar	24C087F1	15	
Cane-bolt Option, W/ Exit Indicator & Thumb-turn, Pwr	24C087F2	15	
Window Option, 1-3/4" Fastenerless	55B575	16	
Window Option, 1-3/4" Flush, Cleanview	55B400	16	
Screw, 3/8-16 X 2.250, F/T HHCS, SS	41A719	17	
Washer, Lock, 3/8, Reg, Split, SS	41A327	18	
Washer, Flat, 3/8, SS	41A203	19	
Screw, #10 X 1.00, PH FHSMS, SS	41A794	20	
Screw, #12 X 1.25", Ph, Fhms	41A481	21	]       [ ]
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When ordering parts, specify Job Number, Door Number and Manufacture Date

REPLACEMENT PARTS 11

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## Face Frame Assemblies, Lead Edge

QTY	DESCRIPTION	PART #	ITEM #
1	ASM, WALL CLIP, LEAD EDGE, LH SLIDE	24B0452RV	1
1	ASM, WALL CLIP, LEAD EDGE, RH SLIDE	24B0452LV	1
1	ASM, WALL CLIP, LEAD EDGE, LH SLIDE, BREAKOUT	24B0490RV	1
1	ASM, WALL CLIP, LEAD EDGE, RH SLIDE, BREAKOUT	24B0490LV	1
1	ASM, COVER, LEAD EDGE, LH SLIDE, MANUAL	24B0454RV	2
1	ASM, COVER, LEAD EDGE, RH SLIDE, MANUAL	24B0454LV	2
1	ASM, COVER, LEAD EDGE, RH SLIDE, MANUAL, BREAKOUT	24B0625RV	2
1	ASM, COVER, LEAD EDGE, RH SLIDE, MANUAL, BREAKOUT	24B0625LV	2
1	ASM, COVER, LEAD EDGE, LH SLIDE, PWR, 2 P/E	24B0453RV	2
1	ASM, COVER, LEAD EDGE, RH SLIDE, PWR, 2 P/E	24B0453LV	2
1	ASM, COVER, LEAD EDGE, LH SLIDE, PWR, 2 P/E, BREAKOUT	24B0491RV	2
1	ASM, COVER, LEAD EDGE, RH SLIDE, PWR, 2 P/E, BREAKOUT	24B0491LV	2
1	ASM, COVER, LEAD EDGE, LH SLIDE, PWR, 4 P/E	24B0852RV	2
1	ASM, COVER, LEAD EDGE, RH SLIDE, PWR, 4 P/E	24B0852LV	2
1	ASM, COVER, LEAD EDGE, LH SLIDE, PWR, 4 P/E, BREAKOUT	24B0851RV	2
1	ASM, COVER, LEAD EDGE, RH SLIDE, PWR, 4 P/E, BREAKOUT	24B0851LV	2
2	SCREW, #10-24 x .625, FHMS, SS ,ALLEN HEAD	41A883	3
1	SEAL, LEAD EDGE, SINGLE SLIDE, CLEAN SEAL	11B0087NN	4
A/R	PHOTOEYE, TORMAX # US801343	23A367	5
A/R	WEDGE, WIND LOAD (OPTIONAL)	13B1053	6



## Face Frame Assemblies, Lead Edge Continued



### Face Frame Assemblies, Trail Edge

QTY						DESCRIPTION	PART #	ITEM #
-	-	-	-	-	х	ASSY, FACE FRAME, 2 P/E, POWER, RH	76B0005RV	-
-	-	-	-	х	-	ASSY, FACE FRAME, 2 P/E, POWER, LH	76B0005LV	-
-	-	-	x	-	-	ASSY, FACE FRAME, 0 P/E, MANUAL, RH	76B0006RV	-
-	-	х	-	-	-	ASSY, FACE FRAME, 0 P/E, MANUAL, LH	76B0006LV	-
-	х	-	-	-	-	ASSY, FACE FRAME, 4 P/E, POWER, RH	76B0036RV	-
х	-	-	-	-	-	ASSY, FACE FRAME, 4 P/E, POWER, LH	76B0036LV	-
-	1	-	1	-	1	WELDMENT, FACE FRAME , RH	28B0335R	1
1	-	1	-	1	-	WELDMENT, FACE FRAME, LH	28B0335L	1
-	-	-	-	-	1	COVER, FACE FRAME, 2 P/E, RH, PWR	13B1792RV20	2
-	-	-	-	1	-	COVER, FACE FRAME, 2 P/E, LH, PWR	13B1792LV20	2
-	-	1	1	-	-	COVER, FACE FRAME, RH/LH, MANUAL	13B1793NV20	2
-	1	-	-	-	-	COVER, FACE FRAME, 4 P/E, RH, PWR	13B1877RV20	2
1	-	-	-	-	-	COVER, FACE FRAME, 4 P/E, LH, PWR	13B1877LV20	2
1	1	1	1	1	1	ASM, ADJUSTABLE FLOOR ROLLER	24B210	3
2	2	-	-	1	1	PHOTOEYE, TORMAX # US801343	23A367	4
1	1	-	-	1	1	LABEL, PHOTOEYE INSTALLATION	17B037	5
2	2	2	2	2	2	PANEL NUT, 10-24, .025063 THK	41A900	6
2	2	2	2	2	2	SCREW, 10-24 X .625, PHMS, S/S	41A883	7
2	2	2	2	2	2	NUT, 1/4-20, HEX, NYLOCK, S/S	41A639	8



REPLACEMENT PARTS

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## Face Frame Assemblies, Trail Edge Continued



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## **Options, Face Frame Assemblies**

# NOTE

**Note** consult ASI service for specific face frame assemblies appropriate for your specific door installation.

F17	F16	F15	F14	F12	F11	F10	F9	F8	F7	F6	F5	DESCRIPTION	PART #
-	-	-	-	-	-	-	-	-	-	-	х	OPTION, FACE FRAMES, RH SLIDE, PWR, 2 P/E	55B0845F5
-	-	-	-	-	-	-	-	-	-	х	-	OPTION, FACE FRAMES, LH SLIDE, PWR, 2 P/E	55B0845F6
-	-	-	-	-	-	-	-	-	Х	-	-	OPTION, FACE FRAMES, RH SLIDE, MAN	55B0845F7
-	-	-	-	-	-	-	-	х	-	-	-	OPTION, FACE FRAMES, LH SLIDE, MAN	55B0845F8
-	-	-	-	-	-	-	Х	-	-	-	-	OPTION, FACE FRAMES, RH SLIDE, PWR, 2 P/E, B/O	55B0845F9
-	-	-	-	-	-	х	-	-	-	-	-	OPTION, FACE FRAMES, LH SLIDE, PWR, 2 P/E, B/O	55B0845F10
-	-	-	-	-	х	-	-	-	-	-	-	OPTION, FACE FRAMES, RH SLIDE, MAN, B/O	55B0845F11
-	-	-	-	х	-	-	-	-	-	-	-	OPTION, FACE FRAMES, LH SLIDE, MAN, B/O	55B0845F12
-	-	-	х	-	-	-	-	-	-	-	-	OPTION, FACE FRAMES, RH SLIDE, PWR, 4 P/E	55B0845F14
-	-	х	-	-	-	-	-	-	-	-	-	OPTION, FACE FRAMES, LH SLIDE, PWR, 4 P/E	55B0845F15
-	х	-	-	-	-	-	-	-	-	-	-	OPTION, FACE FRAMES, RH SLIDE, PWR, 4 P/E, B/O	55B0845F16
х	-	-	-	-	-	-	-	-	-	-	-	OPTION, FACE FRAMES, LH SLIDE, PWR, 4 P/E, B/O	55B0845F17
-	-	-	-	-	1	-	-	-	1	-	-	ASM, FACE FRAME, RH, MAN	76B0006RV
-	-	-	-	1	-	-	-	1	-	-	-	ASM, FACE FRAME, LH, MAN	76B0006LV
-	-	-	-	-	-	-	1	-	-	-	1	ASM, FACE FRAME, RH, PWR, 2 P/E	76B0005RV
-	-	-	-	-	-	1	-	-	-	1	-	ASM, FACE FRAME, LH, PWR, 2 P/E	76B0005LV
-	1	-	1	-	-	-	-	-	-	-	-	ASM, FACE FRAME, RH, PWR, 4 P/E	76B0036RV
1	-	1	-	-	-	-	-	-	-	-	-	ASM, FACE FRAME, LH, PWR, 4 P/E	76B0036LV
-	-	-	-	-	-	-	-	-	1	-	-	ASM, FACE FRAME, LEAD EDGE, RH SLIDE, MAN	76B0008LV
-	-	-	-	-	-	-	-	1	-	-	-	ASM, FACE FRAME, LEAD EDGE, LH SLIDE, MAN	76B0008RV
-	-	-	-	-	-	-	-	-	-	-	1	ASM, FACE FRAME, LEAD EDGE, RH SLIDE, PWR, 2 P/E	76B0007LV
-	-	-	-	-	-	-	-	-	-	1	-	ASM, FACE FRAME, LEAD EDGE, LH SLIDE, PWR, 2 P/E	76B0007RV
-	-	-	1	-	-	-	-	-	-	-	-	ASM, FACE FRAME, LEAD EDGE, RH SLIDE, PWR, 4 P/E	76B0037LV
-	-	1	-	-	-	-	-	-	-	-	-	ASM, FACE FRAME, LEAD EDGE, LH SLIDE, PWR, 4 P/E	76B0037RV
-	-	-	-	-	1	-	-	-	-	-	-	ASM, FACE FRAME, LEAD EDGE, RH SLIDE, MAN, B/O	76B0019LV
-	-	-	-	1	-	-	-	-	-	-	-	ASM, FACE FRAME, LEAD EDGE, LH SLIDE, MAN, B/O	76B0019RV
-	-	-	-	-	-	-	1	-	-	-	-	ASM, FACE FRAME, LEAD EDGE, RH SLIDE, PWR, 2 P/E, B/O	76B0018LV
-	-	-	-	-	-	1	-	-	-	-	-	ASM, FACE FRAME, LEAD EDGE, LH SLIDE, PWR, 2 P/E, B/O	76B0018RV
-	1	-	-	-	-	-	-	-	-	-	-	ASM, FACE FRAME, LEAD EDGE, RH SLIDE, PWR, 4 P/E, B/O	76B0038LV
1	-	-	-	-	-	-	-	-	-	-	-	ASM, FACE FRAME, LEAD EDGE, LH SLIDE, PWR, 4 P/E, B/O	76B0038RV

#### When ordering parts, specify Job Number, Door Number and Manufacture Date

### **Option, Battery Backup**

#### 55B0103, Optional Battery Backup

QTY	DESCRIPTION	PART #	ITEM #
1	BRKT, BATTERY, TORMAX 2301/2401, EXCEL	13B1487NN20	1
1	BATTERY BACKUP, TORMAX 2301/2401	23A0368NN	2
4	SCREW, 3/8 X 1.00 HEX HEAD, WHIZLOCK, SS	41A793	3
2	SCREW, 1/4-20 x .625, HHMS, SS	41A303	4
2	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	5

NOTE

Note minimum WIC for Battery Module is 4' 0"



## **Option, Interlock Module**

#### 55B0104, Optional Interlock Module

F3	F1	DESCRIPTION	PART#	ITEM#
-	1	ASM, INTERLOCK MODULE, 2301/2401, EXCEL, 1 RELAY	55B0104F1	-
1	-	ASM, INTERLOCK MODULE, 2301/2401, EXCEL, 2 RELAYS	55B0104F3	-
1	-	BRACKET, INTERLOCK MODULE, EXCEL	13B2110NN20	1
1	-	PLATE, SPLICE, INTERLOCK MODULE, EXCEL	13A0461NN20	2
1	-	DIN RAIL, 35MM, 1.5" LONG	22B025	3
2	1	SOCKET, RELAY, FINDER # 95.05	23A232	4
2	1	RELAY, 24VDC, 2P, FINDER # 40.52.9.024.0000	23A126	5
2	1	SUPPRESSOR, RC, 6-24 VAC/VDC, FINDER # 9902002409	23A241	6
2	-	STOP, DIN RAIL	22A008	7
2	-	SCREW, 1/4-20 X .625, BHS, SS	41A535	8
2	-	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	9
2	-	SCREW, #10-24 X .625, SHCS, SS	41A715	10
2	-	10-24 WHZLK NUT, SS	41A716	11



REPLACEMENT

PARTS









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