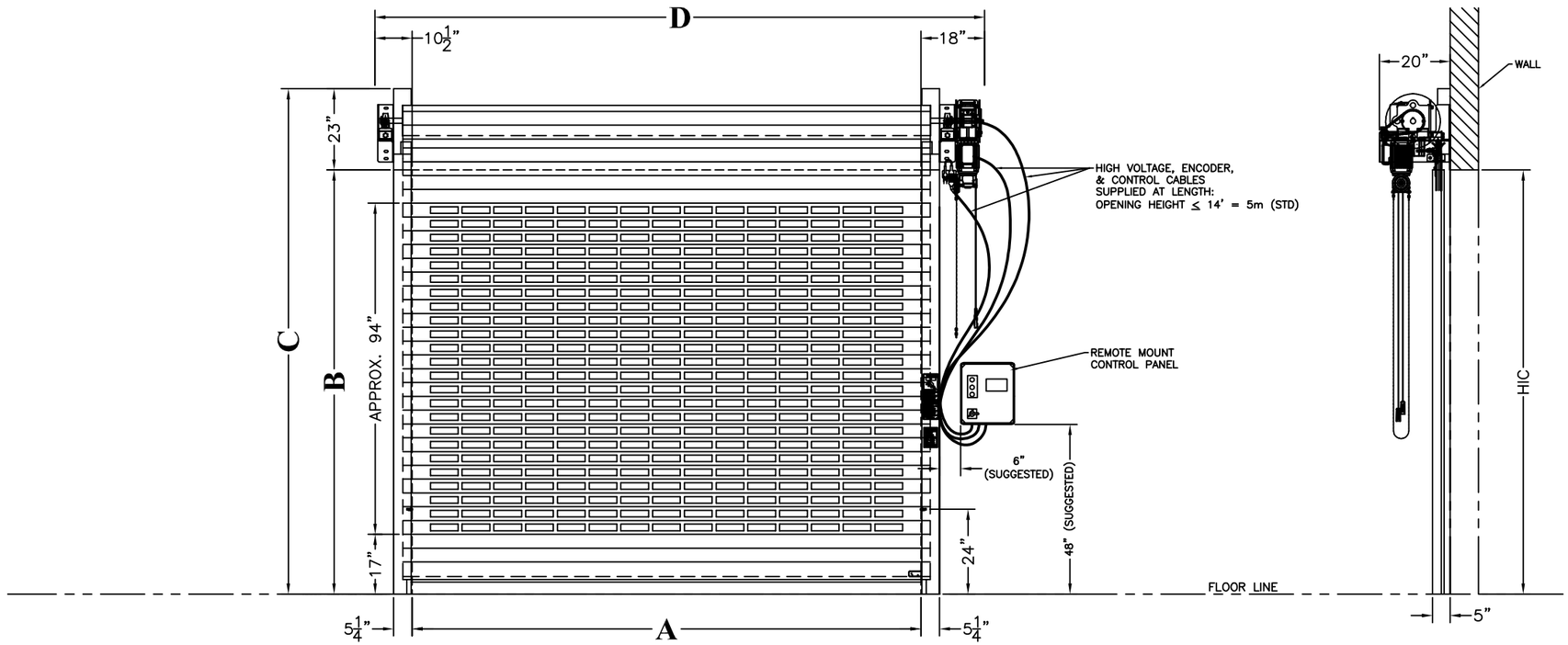
FOR PARTS USE ONLY	
B–WIC	12'–0"
B–HIC	10'–0"



DOOR SPEED TABLE		
SIZE	≤ 250 SQ FT	> 250 SQ FT
OPEN	42 IPS	20 IPS
CLOSE	21 IPS	20 IPS

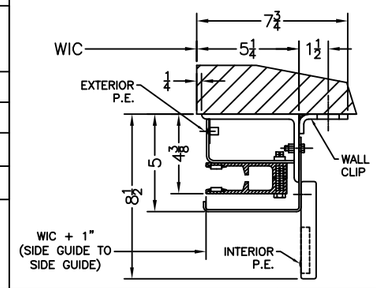
MOTOR DATA 3.25 HP (2.5 KW)

	VOLT/PHASE	FLA
	460/3	7.5 AMPS
	230/3	12.5 AMPS

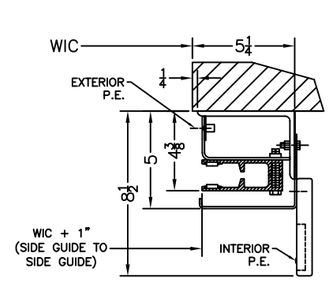
DOOR DIMENSIONS

FINISHED OPENING WIDTH	A	12'–0"
FINISHED OPENING HEIGHT	B	10'–0"
B + 23"	C	11'–11"
A + 28 1/2"	D	14'–4 1/2"

WINDLOCK SIDE FRAME DETAIL:
MASONRY MOUNT



WINDLOCK SIDE FRAME DETAIL:
STEEL MOUNT



APPROVALS

FABRICATION CAN PROCEED ACCORDING TO THE SPECIFICATION SHOWN EXCEPT AS NOTED.

BY _____ DATE _____

ASI JOB NUMBER:
CUSTOMER ORDER NUMBER:
SOLD TO:
END USER:

QUANTITY OF DOORS:
DOOR MODEL NO: 109G
DOOR ASSEMBLY NO: 91B0025
ELECTRICAL DRAWING NO:

FEATURES

ADVISE

VOLTAGE:
☐ 230 3ø 60HZ ☐ 460 3ø 60 HZ

INTERIOR SLAT COLOR:
■ GRAY

GRILLE SLATS: (QTY. ___–___)
■ PERFORATED METAL

ADVISE

FRAME MOUNTS TO: (SEE DETAILS)
☐ MASONRY ☐ STEEL

BARREL/IDLER SHROUD:
■ NO

DRIVE MOTOR SHROUD:
■ NO

SIDE COVER MATERIAL:
■ GALVANIZED STEEL

EXTENDED CABLE PACKAGE:
■ NO

REVERSING EDGE: (WIRELESS)
■ STD REVERSING EDGE (24B0922NN)

REVERSING DEVICE:
■ STD DUAL PHOTO EYES (INTERIOR & EXTERIOR)

PRE–ANNOUNCE TO CLOSE:
■ NO

ACTIVATION DEVICES

(X001) () Loop Detector (only) (55B169F7)
(X002) () Loop Detector, W/ Wire & Sealant (55B169F5)
(X027) () Motion Sensor ASI/F (23A284)
(X080) () Motion Sensor Program Remote ASI/B, Loose (23A285)
(X181) () Radio Control, 1–Channel Receiver (23A0510)
(X182) () Radio Control, 1–Channel Transmitter W/Clip (23A0511)
(X184) () Radio Control, 2–Channel Transmitter W/Clip (23A0512)
(X100) () Pull Cord, Unheated (24C507F1)
(X045) () Single Button Station, Unheated (24B029F1)
(X047) () 3–Button Station, Open/Close/E–Stop (24A001)

SPECIAL NOTES

TAG DOOR(S) AS: ***ADVISE***

********** ADVISE **********
* DOOR TAG:
* OPERATOR LOCATION: RIGHT HAND (SHOWN), LEFT IS OPPOSITE
* VOLTAGE: 230 OR 460 VOLTS, 3 PHASE
* MOUNTS TO: MASONRY OR STEEL

APPROVAL DRAWING

ASI DOORS
5848 North 95th Court
Milwaukee, WI 53225
1–800–558–7068
www.asidoors.com

TITLE
ALUMINUM ROLLUP DOOR, RIGHT HAND DRIVE GFA OPERATOR, (HIC ≤ 120")

DRAWN BY	DATE	SHEET	DRAWING NO.	REV.
		1 OF		