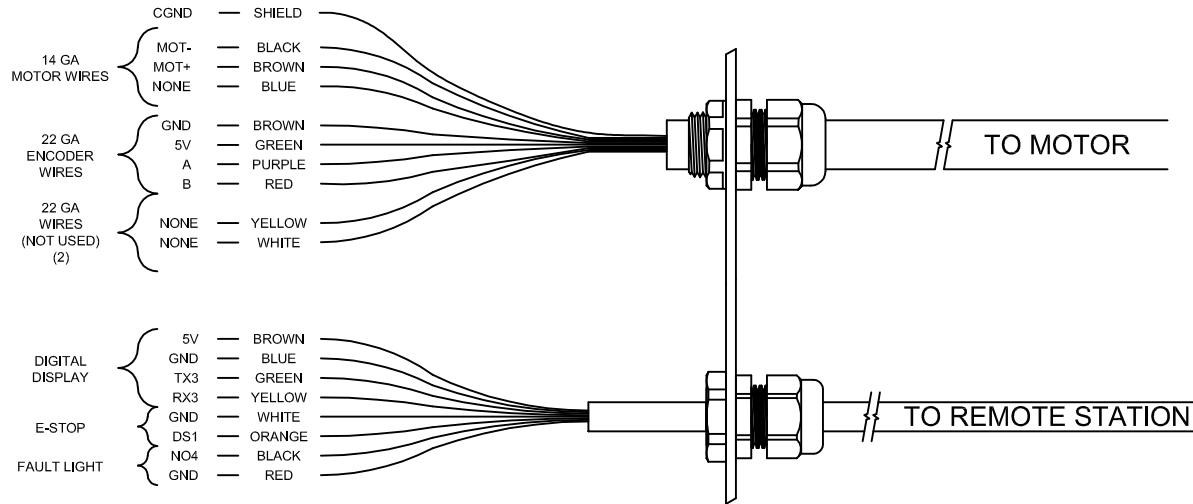
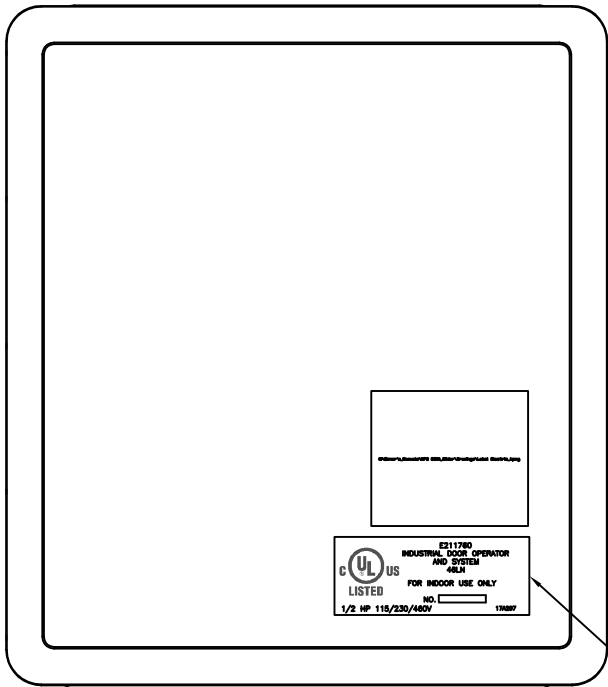
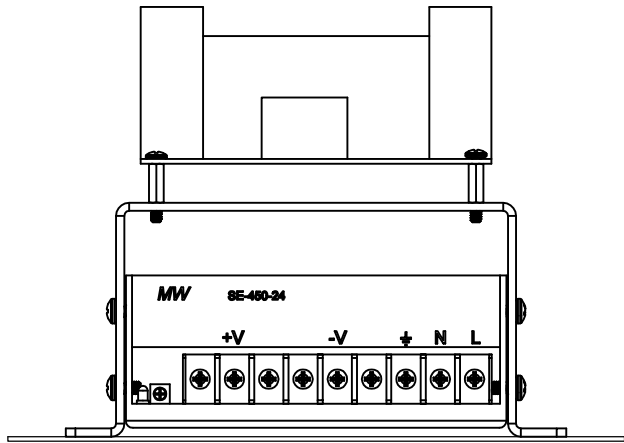


115/230V SELECTOR SWITCH ON SIDE OF POWER SUPPLY

ADD CORRECT LABEL 115V (17A0303) OR 208/230V (17A0304) & INITIAL UPON COMPLETION

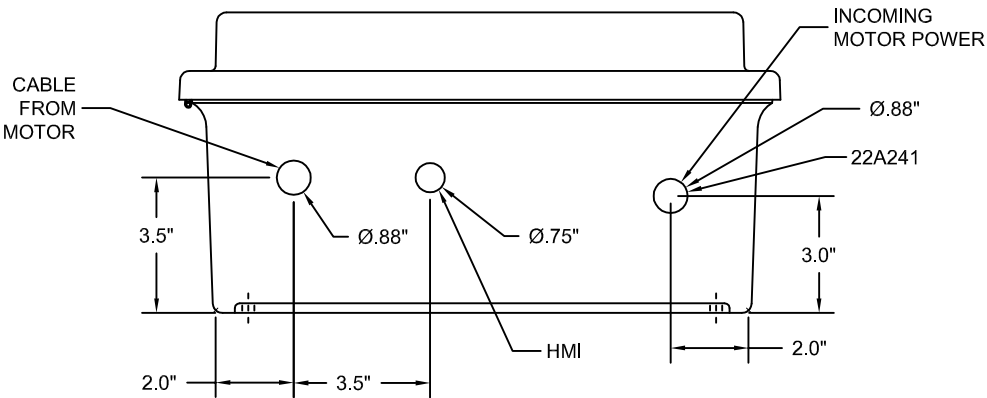
OPTIONAL LOOP DETECTOR SHOWN (WIRING ON PAGE 2)

OPTIONAL DEVICE TERMINALS SHOWN



REMOTE BOX WIRING

MAIN CONTROL BOX				REMOTE DISPLAY BOX			
DIGITAL DISPLAY	5V	BROWN	P9 (ON BOARD)	E-STOP	1	ON E-STOP	
	GND	BLUE	P5 (ON BOARD)		2	ON E-STOP	
	TX3	GREEN	P3 (ON BOARD)		X1	ON FAULT LIGHT	
	RX3	YELLOW	P2 (ON BOARD)		X2	ON FAULT LIGHT	
E-STOP	GND	WHITE		FAULT LIGHT			
	DS1	ORANGE					
FAULT LIGHT	NO4	BLACK					
	GND	RED					

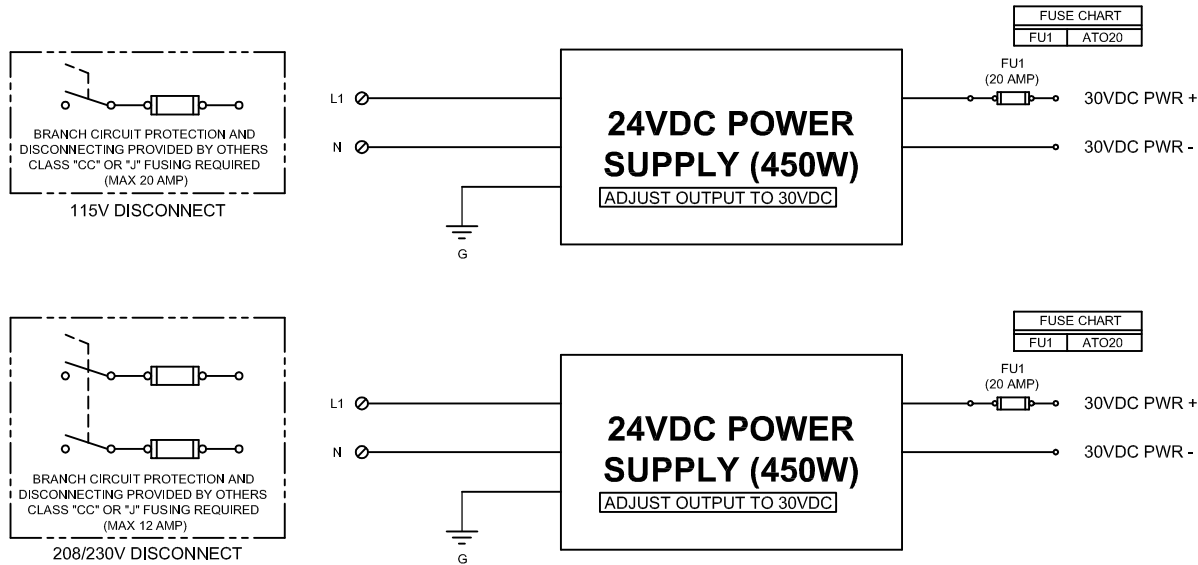


CORD GRIP HOLE LOCATIONS (BOTTOM OF BOX)

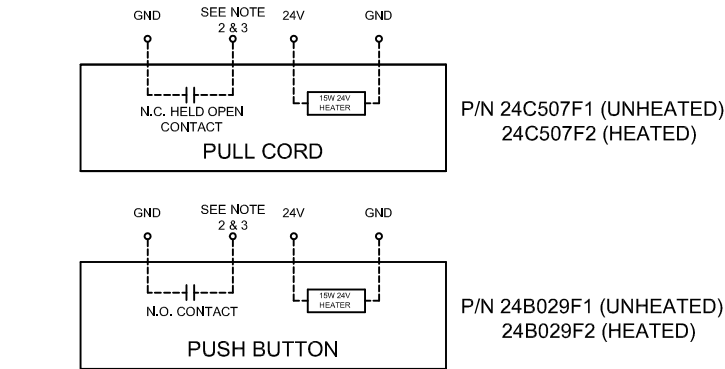
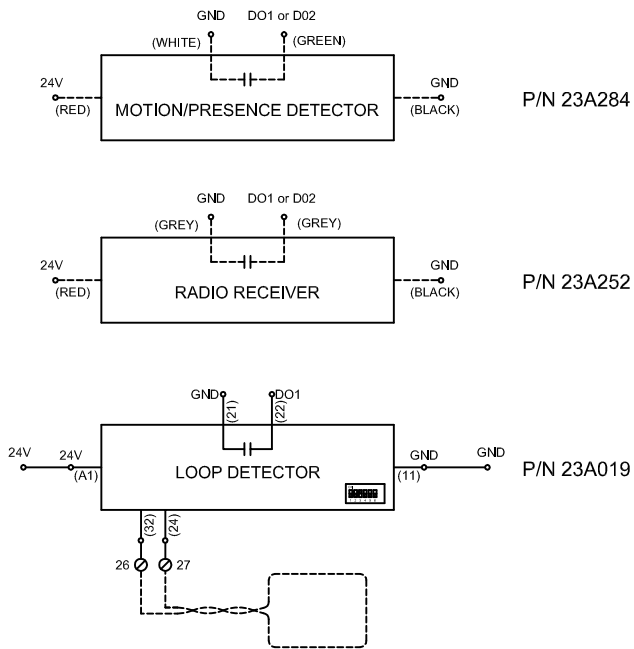
BILL OF MATERIAL				REFERENCE BOM			
QTY	DESCRIPTION	PART NO	ITEM	QTY	DESCRIPTION	PART NO	ITEM
1	ASM, CONTROL BOX, 115/230V	18D318		1	ENCLOSURE, 16 X 14, FG	23A250	
1	STRAIN RELIEF, NYLON, .170-.450	22A217		1	CONTROLLER, DC	23A0494	
1	STRAIN RELIEF, NYLON, .230-.395	22A087		1	POWER SUPPLY, DC, 450W, 115/230-24VDC	23B0130	
1	NUT, LOCK, NYLON 1/2" NPT	22A196		1	FUSE, BLADE STYLE, FAST ACTING, ATO, 20 A	22A286-20	
1	LABEL, DRILLING CONTROL BOXES	17A231		1	JUMPER, 2 POSITION, .100"	22A0292	
A/R	LABEL, 115V, DC CONTROLS	17A0303		1	PLATE, UL LABEL, INDUSTRIAL DOOR, OPERATOR ID	17A297	
A/R	LABEL, 208/230V, DC CONTROLS	17A0304		2	PLUG, HOLE, 1/2" CONDUIT	22A241	

SHEET 1 OF 2

B	3219	07/25/19	KJS	ADDED VOLTAGE LABEL	TOLERANCES UNLESS OTHERWISE NOTED X.X ±.06 X.XX ±.03 X.XXX ±.010 DIA/RADIUS ±.005 ANGLES ±1°		ASI DOORS, INC. RESERVES PROPRIETARY RIGHTS TO THIS DRAWING AND THE DATA SHOWN THEREON. SAID DRAWING AND/OR DATA ARE CONFIDENTIAL AND ARE NOT TO BE USED OR REPRODUCED FOR ANY PURPOSE WITHOUT WRITTEN CONSENT OF ASI DOORS, INC.	
A	3132	03/14/18	KWG	INITIAL RELEASE	DWN BY KWG	ECR # 3132	DATE 03/14/18	EXP.NO.
REV	CHG#	DATE	BY	REVISION	NEXT ASM. MULTIPLE	SCALE 1=1.5	DRAWING NO. 18D320	REV. B

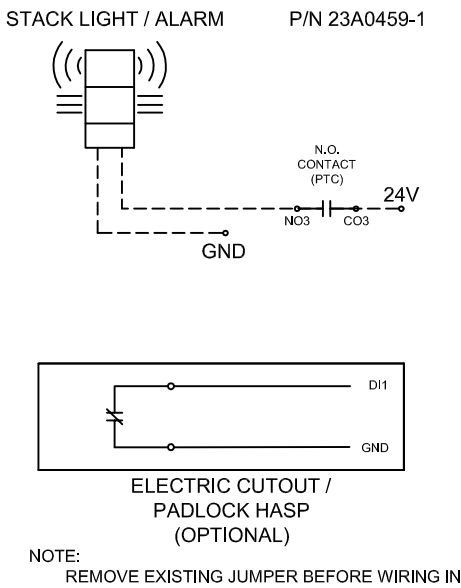


OPTIONAL ACTIVATION DEVICE WIRING

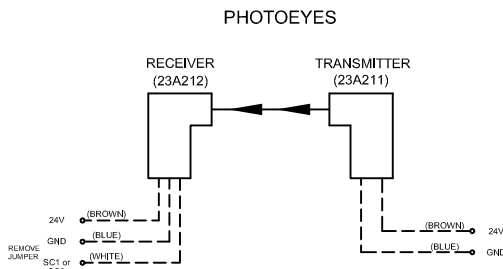


- NOTE:
- PULL CORDS/PUSH BUTTONS IN FREEZER REQUIRE 24V HEATERS TO ELIMINATE CONDENSATION
 - PULL TO OPEN - AUTO CLOSE CONNECT TO TERMINAL DO1 or DO2.
 - PULL TO OPEN - PULL TO CLOSE CONNECT TO TERMINAL DT1 or DT2

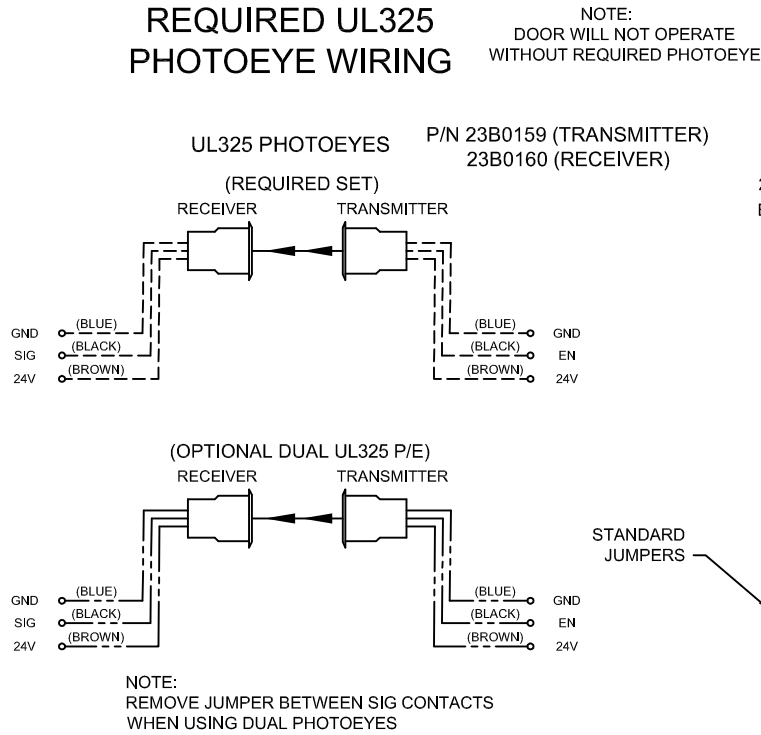
OPTIONAL PRE-ANNOUNCE TO CLOSE DEVICE WIRING



OPTIONAL REVERSING/HOLD OPEN DEVICE WIRING



REQUIRED UL325 PHOTOEYE WIRING

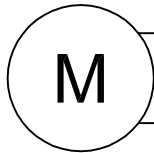


- NOTES:
- ALL JUMPER WIRING TO BE BLUE UNLESS OTHERWISE NOTED.
 - MOTOR WIRING TO BE PROVIDED BY ASI.
 - REMOTE STATION WIRING TO BE PROVIDED BY ASI.
 - TERMINAL BLOCKS TO BE TIGHTENED TO MAX.
3.5 IN-LB LARGE (5MM)
3.0 IN-LB SMALL (3.5MM)

U.I. GREEN DOT
STICKER

CLASS 1
WIRING

1/4 HP
24 VDC
16 AMPS
3500 RPM



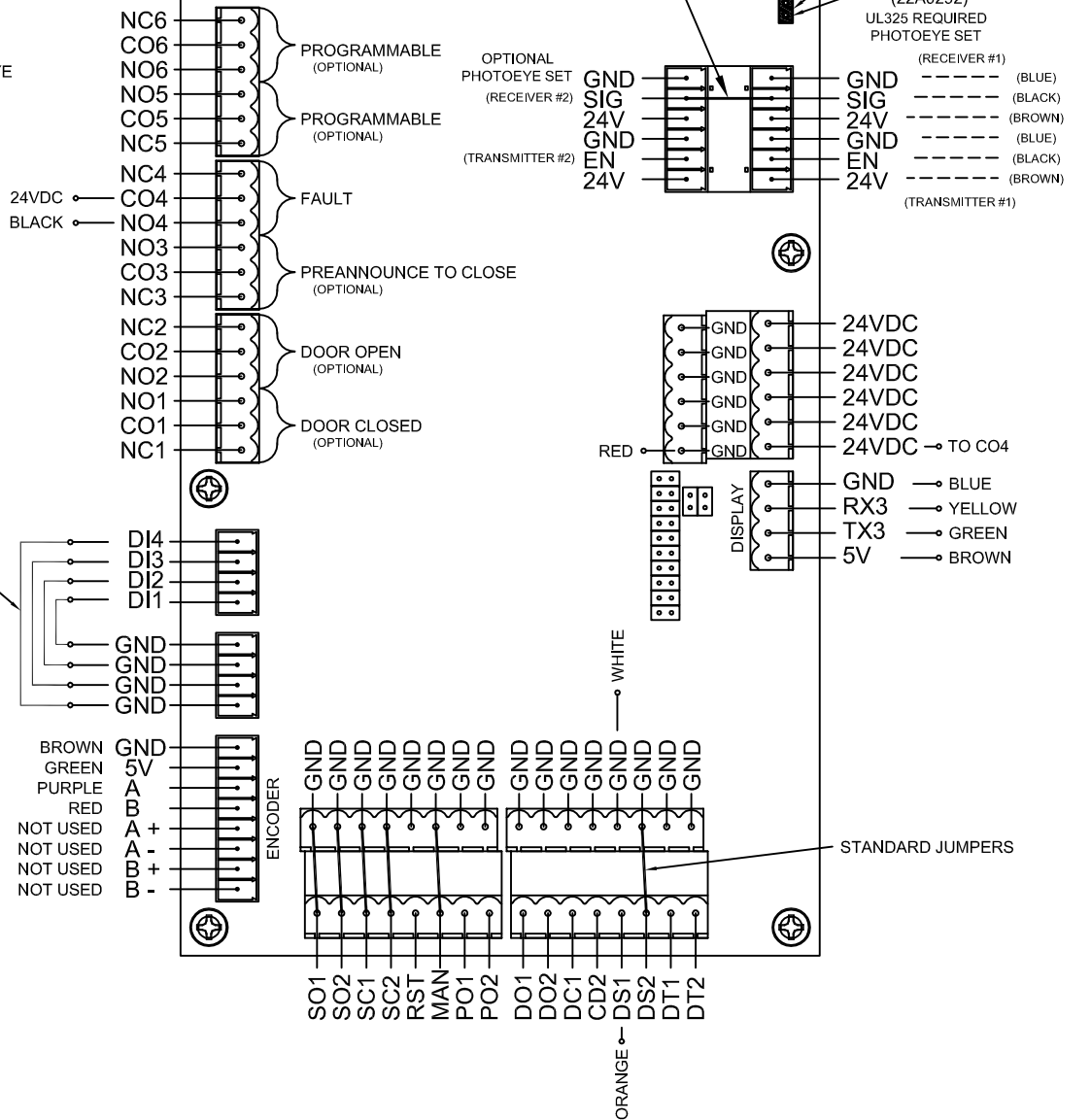
SHD
BLACK
BROWN

CGND
MOT-
MOT+

MOTOR CONNECTION

CLASS 1
WIRING

PWR → 30VDC PWR +
GND → 30VDC PWR -
GND → BLACK (BATTERY)
BAT → RED (BATTERY)



SHEET 2 OF 2

B	3219	07/25/19	KJS	NO CHANGES THIS SHEET
A	3132	03/14/18	KWG	INITIAL RELEASE
REV	CHG#	DATE	BY	REVISION

ASI DOORS, INC. 6848 NORTH 95th COURT MILWAUKEE, WISCONSIN 53226			
TITLE ASSEMBLY, CONTROL PANEL, XP SLIDING DOOR 115V-230V SINGLE PHASE			
TOLERANCES UNLESS OTHERWISE NOTED XX ±.06 XX ±.03 XX ±.010 DIA. FINISH ±.005 ANGLES ±1°	ASI DOORS, INC. RESERVES PROPRIETARY RIGHTS TO THIS DRAWING AND THE DATA SHOWN THEREON. SAID DRAWING AND/OR DATA ARE CONFIDENTIAL AND ARE NOT TO BE USED OR REPRODUCED FOR ANY PURPOSE WITHOUT WRITTEN CONSENT OF ASI DOORS, INC.	EXP. NO.	DRAWING NO.
DWN BY KRW FOR 3132 DATE 03/14/18	SCALE 1=1.5	18D320	B